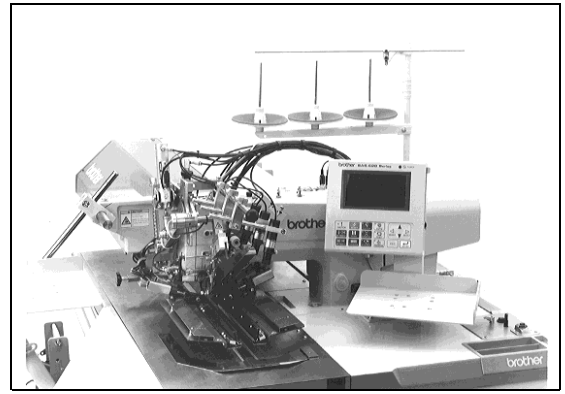


BAS-620

BAS-622

Automatic Lockstitch Pocket Welt Sewer
Automatic Lockstitch Slant Pocket Welt Sewer



Specifications

Model	BAS-620	BAS-622
Head	118-U73 (the machine with double needles and middle knife)	118-U79 (the machine with double needles and middle knife)
Sewing speed	Maximum: 3,000 rpm	
Welting	Parallel double welting, parallel single welting (with flap, without flap)	Parallel double welting, parallel single welting, slant double welting, slant single welting, and trapezoid stitch (with flap, without flap)
Needle gauge	8, 10, 12, 14, 16, 18, 20, 22, 24, 26 mm Standard: 12 mm Special order: 22, 24, 26 mm	8, 10, 12, 14, 16, 18, 20 mm Standard: 12 mm
Maximum seam length	220 mm (Standard)	
Minimum seam length	When corner knife is not used : 15 mm When corner knife is used : 29 mm (for 12 mm needle gauge)	
Backtack stitch length	1 mm (Standard) (Condense 0.4 – 2.0 mm, Backtack 0.8 – 3.4 mm)	
Backtack seam length	4mm (Standard) 0 – 6 mm, Needle swinging 0 – 5 mm	
No. of program	20 (comment entry and copying possible)	
No. of cycle program	10 (8 programs per cycle, intermediate stacker operation possible)	
Feed speed	Max. 45 m / min	
Lower thread counter	3 types, 0 – 999 (Bobbin thread sensor is optional)	
Language support	0: English 1: German 2: Italian 3: French 4: Portuguese 5: Spanish 6: Turkey 7: Chinese (Unsimpified) 8: Japanese	
Needle to be used	Mtx 190#16 (#14 - #18)	
Hook	Horizontal double rotary hook	
Power supply	Single phase 220V, Three phase 200 V · 220 V · 380 V · 400 V · 415 V 500 W	
Air consumption	60l/min	
Weight	222.5 kg	
Machine dimensions	(L) 1,350 mm x (W) 1,010 mm x (H) 1,200 mm	
Machine time	5.6 sec. (Seam length: 190 mm Stitch length: 2.8 mm Sewing speed: 3,000 rpm Condense stitch)	

Standard equipment

- 3-color marking light
 - Upper thread breakage detector
 - Pocket bag presser (manual type)
 - Air gun
- *Binder for single welting is not included in accessory kit.

Use

	BAS-620	BAS-622
Parallel pocket welting	○	○
Parallel flap attaching	○ (Optional)	○
Slant pocket welting	X	○
Slant flap attaching	X	○

Optional parts

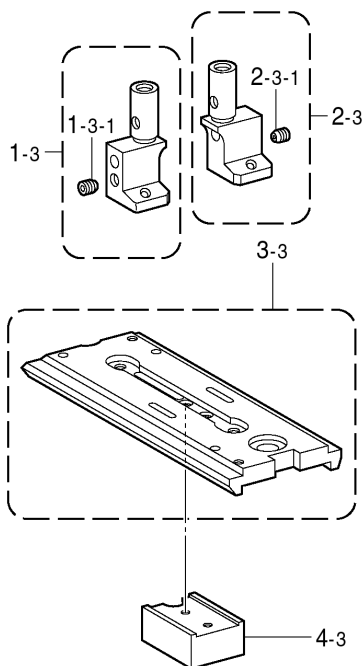
Gauge parts

BAS-620

Ref. No.	Part name	Part code	Q'ty
1-3	Needle clamp assy	※	1
3-3	Needle plate assy	※	1
4-3	Loop guide	※	1

※Custom-made

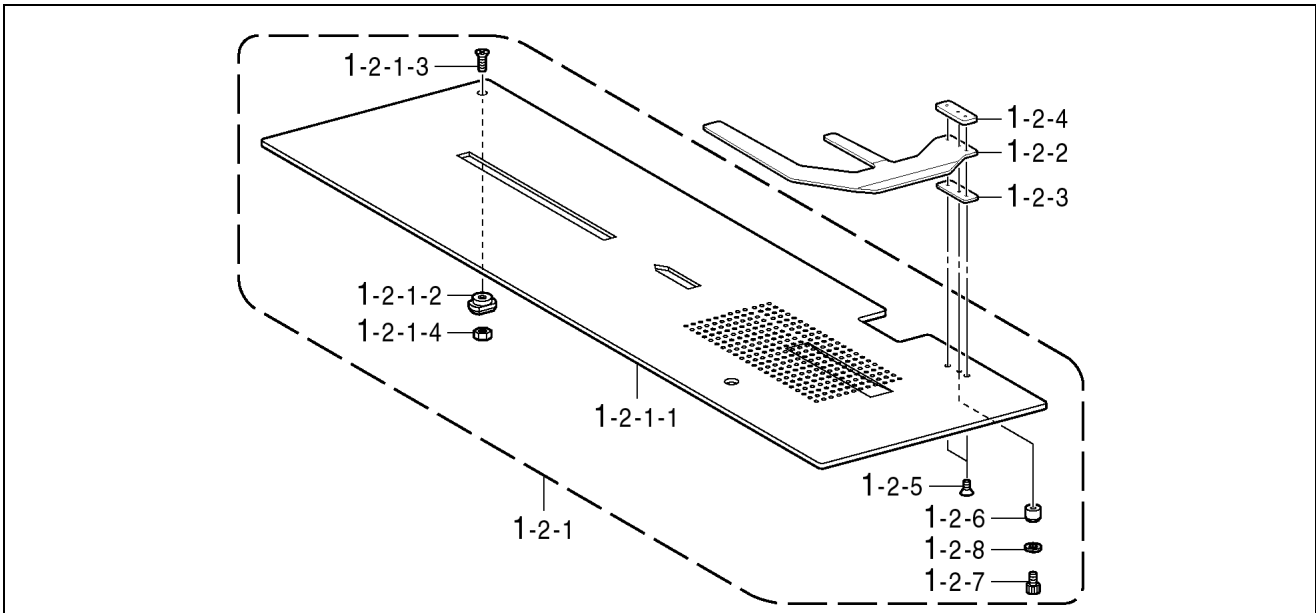
Optional parts
Gauge parts
BAS-622



Ref. No.	Part name	Part code	Q'ty
1-3	Needle clamp assy, XXL	※	1
1-3-1	Set screw, socket (CP) SM3.18	146427-001	1
2-3	Needle clamp assy, XXR	※	1
2-3-1	Set screw, socket (CP) SM3.18	146427-001	1
3-3	Needle plate assy	※	1
4-3	Loop guide	※	1

※Custom-made

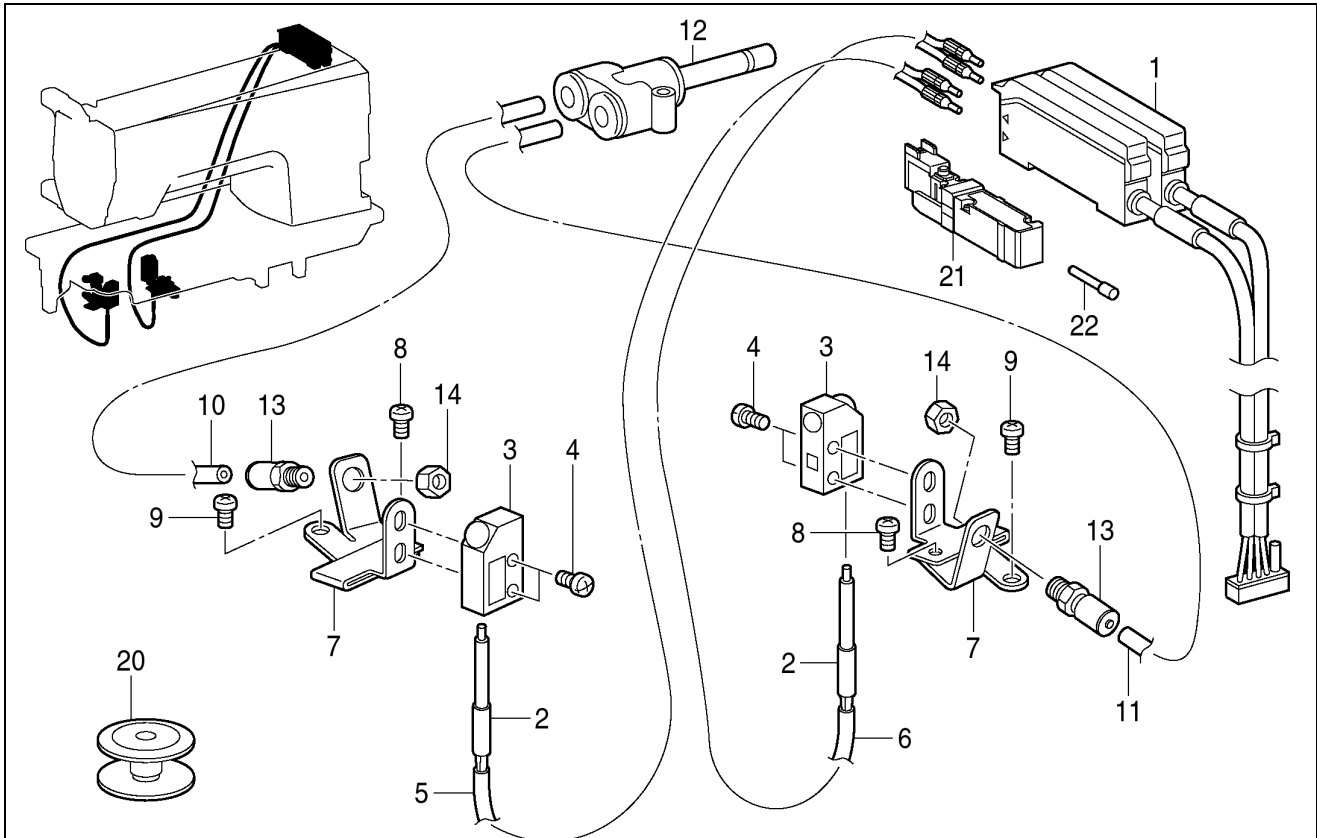
Optional parts
Gauge parts
BAS-620 · 622



Ref. No.	Part name	Part code	Q'ty
1-2	Slide plate set, XX-YY	※	1
1-2-1	Slide plate assy, XX-YY	※	1
1-2-1-1	Slide plate	※	1
1-2-1-2	Pin	S53431-001	1
1-2-1-3	Screw, flat M4 x 14	004401-414	1
1-2-1-4	Nut, 2 M4	021400-206	1
1-2-2	Separator	S53432-000	1
1-2-3	Spacer, A	S53433-000	1
1-2-4	Spacer, B	S53434-000	1
1-2-5	Screw, flat M 3 x 5	004300-513	2
1-2-6	Collar	S53518-001	1
1-2-7	Bolt, socket M 3 x 8	018300-836	1
1-2-8	Washer, spring 2 - 3	028030-246	1

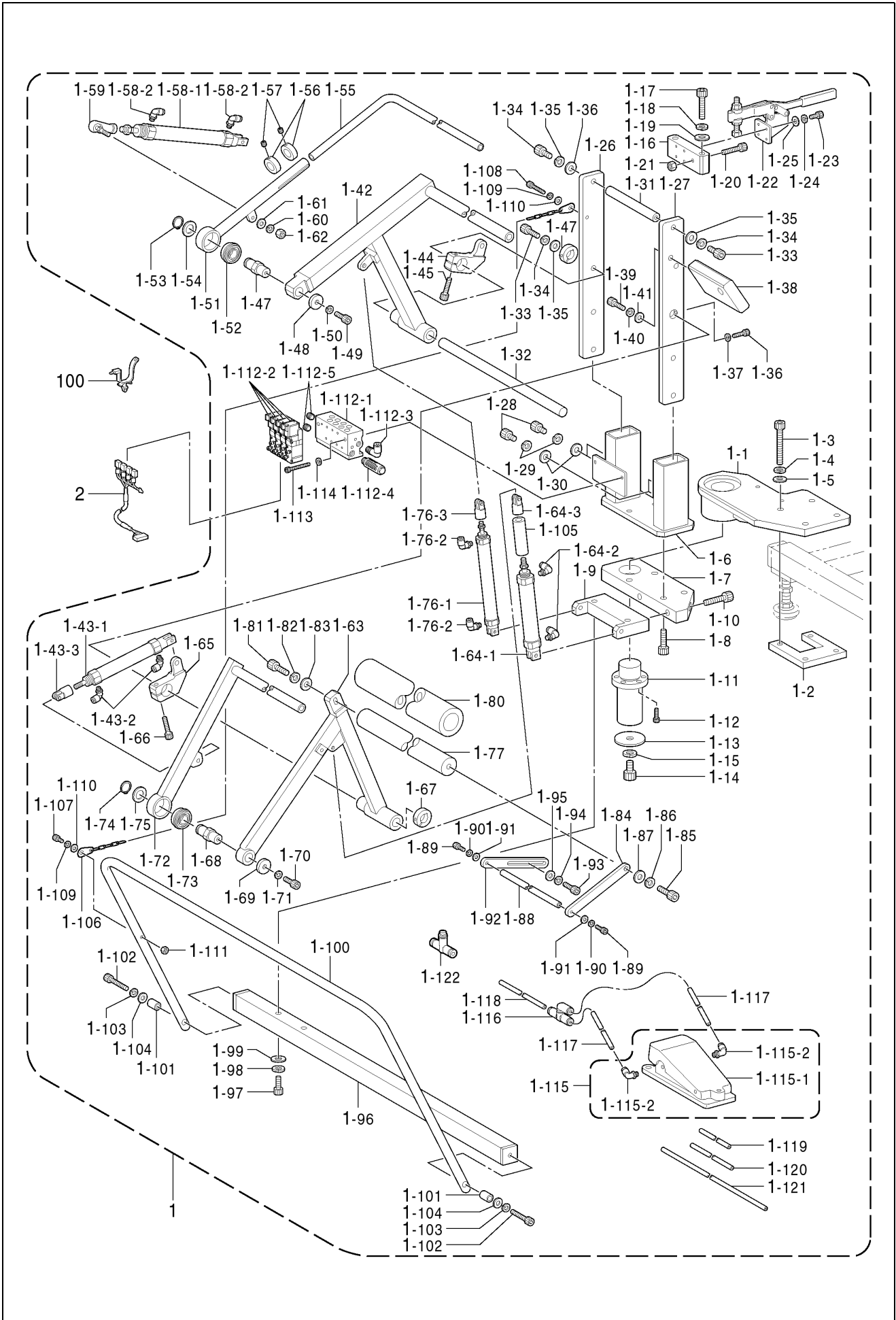
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Lower thread detector mechanism



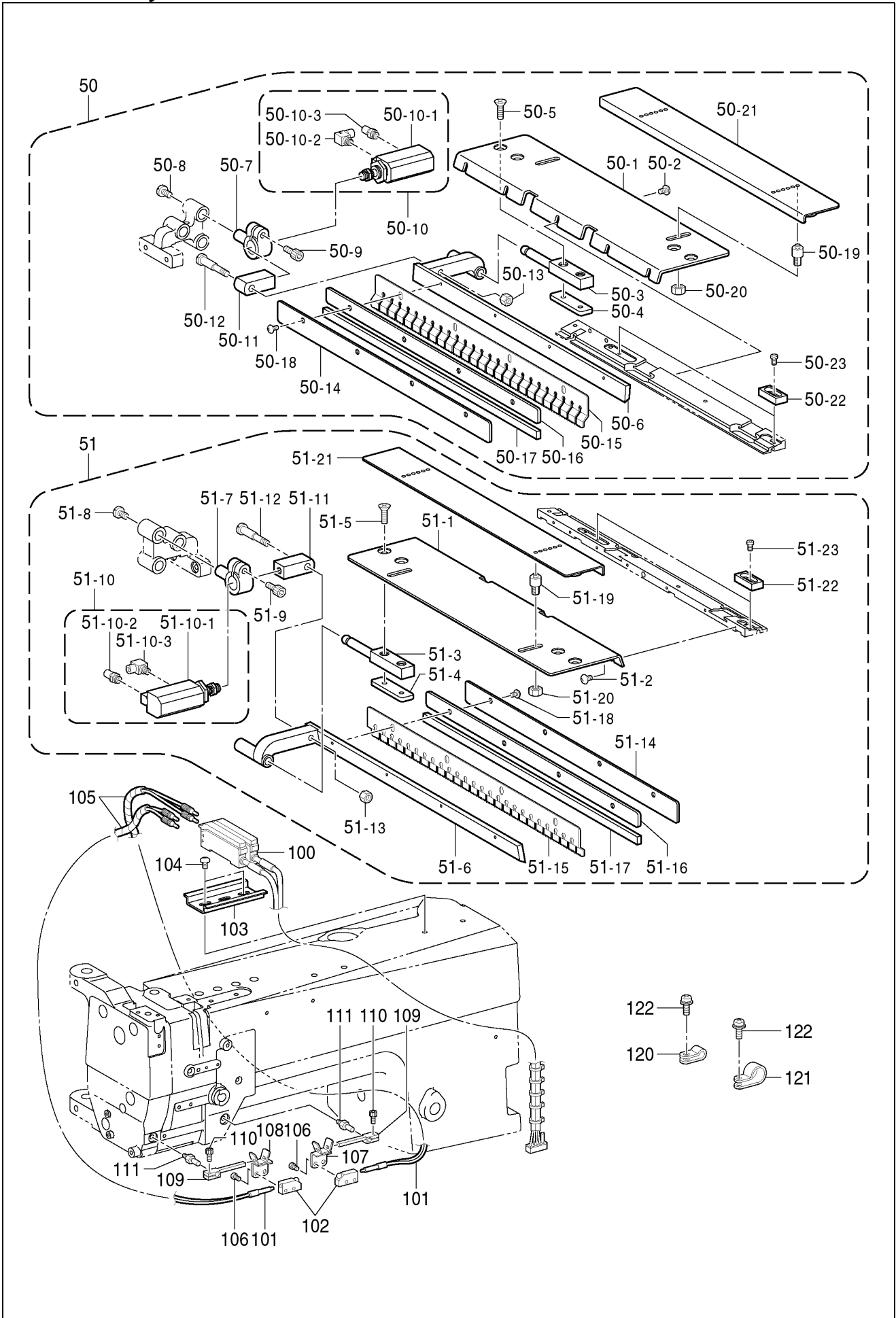
Ref. No.	Part name	Part code	Q'ty
1	Detector sensor, L-thread	S52469-000	1
2	Fiber, FD-G4	S52961-000	2
3	Side lens	S52962-000	2
4	Screw, pan M3 × 6	062300-606	4
5	Tube, L=950	S53421-000	1
6	Tube, L=700	S53423-000	1
7	Sensor holder	S53422-000	2
8	Screw, pan M3 × 6	062300-606	2
9	Screw, pan M3 × 6	062300-606	2
10	Air tube, 0604U0085B	S53617-000	1
11	Air tube, 0604U0080B	S53618-000	1
12	Branch, Y	S53978-000	1
13	Hose nipple, 4M5	S11433-000	2
14	Nut, 3 M5	021500-316	2
20	Bobbin	S52490-001	2
21	Valve, VQZ2151-5	S39115-100	1
22	Plug, 4	S53983-000	1

Stacker mechanism





Ref. No.	Part name	Part code	Q'ty
1	Bar stacker assy	S54613-001	1
1-1	Base plate	S54114-001	1
1-2	Tap plate	S54115-001	1
1-3	Screw, socket M10 × 80	018108-036	4
1-4	Washer, spring 2 - 10	028100-246	4
1-5	Washer, plain M 10	025100-236	4
1-6	Bracket	S54111-001	1
1-7	Base	S54110-000	1
1-8	Bolt, socket M 10 × 30	018103-036	4
1-9	Cylinder block	S54116-001	1
1-10	Bolt, socket M 10 × 40	018104-036	2
1-11	Shaft	S54112-001	1
1-12	Bolt, socket M5 × 14	018501-436	6
1-13	End plate	S54113-001	1
1-14	Bolt, socket M 12 × 14	018121-436	1
1-15	Washer, spring 2 – 12	028120-246	1
1-16	Stopper block	S54109-001	1
1-17	Bolt, socket M 10 × 50	018105-036	2
1-18	Washer, spring 2 – 10	028100-246	2
1-19	Washer, plain M 10	025100-236	2
1-20	Bolt, M 8 × 50	S24089-001	1
1-21	Nut, 2 M8	021080-206	1
1-22	Toggle clamp	S54597-000	1
1-23	Bolt, socket M6 × 12	018061-236	4
1-24	Washer, spring 2 - 6	028060-246	4
1-25	Washer, plain M 6	025060-236	4
1-26	Fixing plate, L	S54123-001	1
1-27	Fixing plate, R	S54122-001	1
1-28	Screw, socket M 10 × 20	018102-036	4
1-29	Washer, spring 2 – 10	028100-246	4
1-30	Washer, plain M 10	025100-236	4
1-31	Shaft, L = 126	S54108-001	1
1-32	Fulcrum shaft	S54117-001	1
1-33	Bolt, socket M 8 × 20	018082-036	3
1-34	Washer, spring 2 - 8	028080-246	3
1-35	Washer, plain M 8	025080-236	3
1-36	Bolt, socket M 5 × 20	018502-036	1
1-37	Washer, spring 2 – 5	028050-246	1
1-38	Stopper block	S54125-001	1
1-39	Bolt, socket M 8 × 25	018082-536	2
1-40	Washer, spring 2 – 8	028080-246	2
1-41	Washer, plain M 8	025080-236	2
1-42	Clamp link	S54140-001	1
1-43	Cylinder assy	S54137-000	1
1-43-1	Air cylinder, 20 × 100	S54136-000	1
1-43-2	Elbow, KQWL0601S	S53981-000	2
1-43-3	Knuckle joint	S54135-000	1
1-44	Cylinder holder	S54118-001	1
1-45	Bolt, socket M 6 × 30	018063-036	1
1-46	Set screw collar	S54596-000	1
1-47	Shaft	S54126-001	1
1-48	End plate	S54127-001	1
1-49	Bolt, socket M8 × 16	018081-636	1
1-50	Washer, spring 2 – 8	028080-246	1
1-51	Wiper link	S54120-001	1
1-52	Ball bearing, 6004DDUNR	S54595-000	2
1-53	Retaining ring, external C20	048200-142	1
1-54	Spacer	S46191-001	1
1-55	Pipe	S54119-001	1

Cloth control system mechanism





Ref. No.	Part name	Part code	Q'ty
	<For pocket flap>		
50	Flat clamp assy, R	S53565-000	1
50-1	Auxiliary plate	S53566-000	1
50-2	Screw, truss M4 × 6	008400-604	5
50-3	Fulcrum shaft	S53567-001	1
50-4	Nut plate, M5	S53568-001	1
50-5	Screw, flat M5 × 16	004501606	2
50-6	Flap clamp, R	S53569-001	1
50-7	Cylinder base	S53540-001	1
50-8	Screw, SM4.37	115503-001	1
50-9	Bolt, socket M 5 × 10	018501-036	1
50-10	Cylinder assy	S53541-000	1
50-10-1	Cylinder, 16 × 20	S14666-000	1
50-10-2	Tube elbow, M-5HL-4	S12150-000	1
50-10-3	Joint, w/screw M5	S53542-000	1
50-11	Joint	S53571-001	1
50-12	Shoulder screw, M5	S53572-001	1
50-13	Nut, 2 M5	021500-216	1
50-14	Flap clamp blade, A	S53573-001	1
50-15	Flap clamp blade, B	S53574-000	1
50-16	Flap clamp blade, C	S53575-001	1
50-17	Sponge, 258 × 8 × 3	S53989-000	1
50-18	Screw, truss M3 × 6	008300-604	4
50-19	Stud, 8 w/screw M5	S53576-001	2
50-20	Nut, 2 M5	021500-216	2
50-21	Flap gauge assy	S53577-000	1
50-22	Flap stopper	S53580-001	2
50-23	Screw, pan M3 × 6	002300603	2
51	Flap clamp assy, L	S53581-000	1
51-1	Auxiliary plate	S53566-001	1
51-2	Screw, truss M4 × 6	008400-604	5
51-3	Fulcrum shaft	S53567-001	1
51-4	Nut plate, M5	S53568-001	1
51-5	Screw, flat M5 × 16	004501-606	2
51-6	Flap clamp, L	S53582-001	1
51-7	Cylinder base	S53540-001	1
51-8	Screw, SM4.37	115503-001	1
51-9	Bolt, socket M5 × 10	018501-036	1
51-10	Cylinder assy	S53541-000	1
51-10-1	Cylinder, 16 × 20	S14666-000	1
51-10-2	Tube elbow, M-5HL-4	S12150-000	1
51-10-3	Joint, w/screw M5	S53542-000	1
51-11	Joint	S53571-001	1
51-12	Shoulder screw, M5	S53572-001	1
51-13	Nut, 2 M5	021500-216	1
51-14	Flap clamp blade, A	S53573-001	1
51-15	Flap clamp blade, B	S53574-000	1
51-16	Flap clamp blade, C	S53575-001	1
51-17	Sponge, 258 × 8 × 3	S53989-000	1
51-18	Screw, truss M3 × 6	008300-604	4
51-19	Stud, 8 w/screw M5	S53576-001	2
51-20	Nut, 2 M5	021500-216	2
51-21	Flap gauge assy	S53577-000	1
51-22	Flap stopper	S53580-001	2
51-23	Screw, pan M3 × 6	002300-603	2
100	Flap sensor	S52454-000	1
101	Fiber, FD-G4	S52961-000	2
102	Side lens	S52962-000	2
103	DIN rail, 75	S52965-001	1


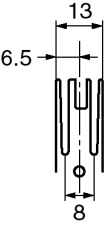


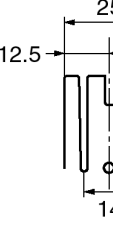


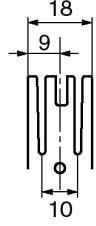
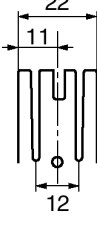
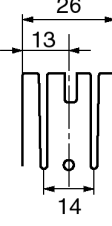
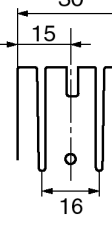

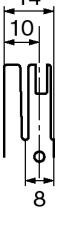


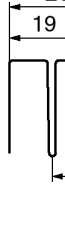
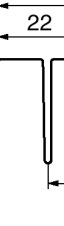



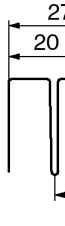
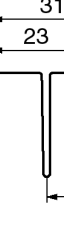
Gauge parts list (BAS-620)

		Needle gauge:8 mm	Needle gauge:10 mm	Needle gauge:12 mm	Needle gauge:14 mm	Needle gauge:16 mm	
Needle clamp assy		S00935-001 Needle clamp assy, 8 mm	158810-001 Needle clamp assy, 10 mm	158811-001 Needle clamp assy, 12 mm	S09466-001 Needle clamp assy, 14 mm	S00936-001 Needle clamp assy, 16 mm	
Needle plate set		S52571-001 Needle plate set, 8	S52572-001 Needle plate set, 10	S52573-001 Needle plate set, 12	S52574-001 Needle plate set, 14	S52575-001 Needle plate set, 16	
Needle plate assy		S52561-001 Needle plate assy, 8	S52562-001 Needle plate assy, 10	S52563-001 Needle plate assy, 12	S52564-001 Needle plate assy, 14	S52565-001 Needle plate assy, 16	
Loop guide		S52536-001 Loop guide, 8	S52537-001 Loop guide, 10	S52538-001 Loop guide, 12	S52539-001 Loop guide, 14	S52540-001 Loop guide, 16	
Slide plate set		S53428-000 Slide plate set, 8-12			S53435-000 Slide plate set, 14-16		
Slide plate assy		S53429-000 Slide plate assy, 8-12			S53436-000 Slide plate assy, 14-16		
Slide plate		S53430-001 Slide plate			S53430-002 Slide plate		
Binder	Double welting 	Medium- weight materials	S54652-000 Binder assy, 8W-13	S54656-000 Binder assy, 10W-17	S54660-000 Binder assy, 12W-21	S54664-000 Binder assy, 14W-25	S54668-000 Binder assy, 16W-29
		Light- weight materials	S53441-000 Binder assy, 8W-14	S53450-000 Binder assy, 10W-18	S53454-000 Binder assy, 12W-22	S53458-000 Binder assy, 14W-26	S53462-000 Binder assy, 16W-30
	Single welting 	Medium- weight materials	S54654-000 Binder assy, 8S-14	S54658-000 Binder assy, 10S-18	S54662-000 Binder assy, 12S-22	S54666-000 Binder assy, 14S-26	S54670-000 Binder assy, 16S-30
		Light- weight materials	S53446-000 Binder assy, 8S-15	S53452-000 Binder assy, 10S-19	S53456-000 Binder assy, 12S-23	S53460-000 Binder assy, 14S-27	S53464-000 Binder assy, 16S-31
Corner knife		S53723-000 Corner knife, A-1	S53724-000 Corner knife, A-2	S53725-000 Corner knife, B-1	S53726-000 Corner knife, B-2		
Thread trimmer		S53493-001 Knife guide, 8	S53524-001 Knife guide, 10-12		S53525-001 Knife guide, 14-16		
Thread trimmer		S53521-001 Fixed knife, 8	S53494-001 Fixed knife, 10-12		S53495-001 Fixed knife, 14-16		
Thread trimmer		S53522-001 N/Thread knife assy, 8	S53498-001 N/Thread knife assy, 10-12		S53501-001 N/Thread knife assy, 14-16		
Thread trimmer		S53523-001 Thread holding plate, 8	S53507-001 Thread holding plate, 10-12		S53508-001 Thread holding plate, 14-16		


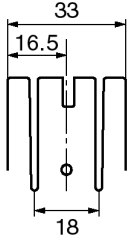
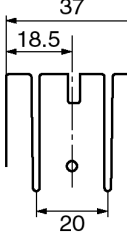
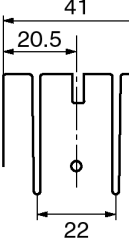
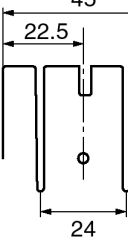
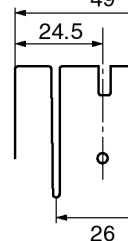
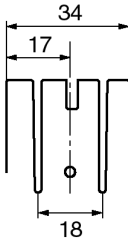
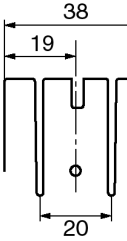
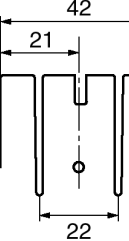
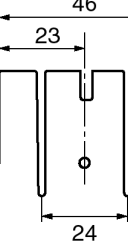
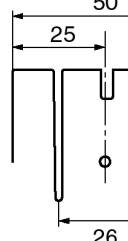
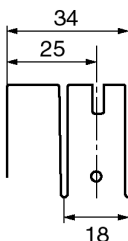
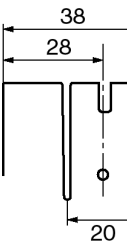
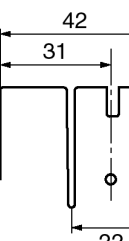
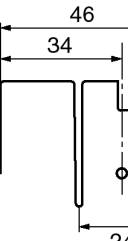
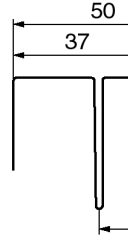
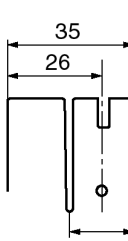
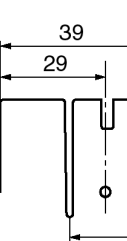
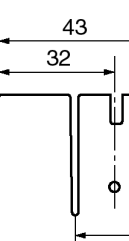
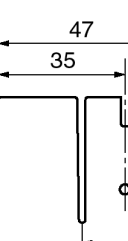
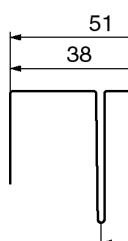
Gauge parts list (BAS-620)

		Needle gauge: 18 mm	Needle gauge: 20 mm	Needle gauge: 22 mm	Needle gauge: 24 mm	Needle gauge: 26 mm	
Needle clamp assy		S09468-001 Needle clamp assy, 18 mm	S00937-001 Needle clamp assy, 20 mm	S35587-001 Needle clamp assy, 22 mm	S35588-001 Needle clamp assy, 24 mm	S35589-001 Needle clamp assy, 26 mm	
Needle plate set		S52576-001 Needle plate set, 18	S52577-001 Needle plate set, 20	S52578-001 Needle plate set, 22	S52579-001 Needle plate set, 24	S52580-001 Needle plate set, 26	
Needle plate assy		S52566-001 Needle plate assy, 18	S52567-001 Needle plate assy, 20	S52568-001 Needle plate assy, 22	S52569-001 Needle plate assy, 24	S52570-001 Needle plate assy, 26	
Loop guide		S52541-001 Loop guide, 18	S52542-001 Loop guide, 20	S52543-001 Loop guide, 22	S52544-001 Loop guide, 24	S52545-001 Loop guide, 26	
Slide plate set		S53437-000 Slide plate set, 18-20			S53439-000 Slide plate set, 22-26		
Slide plate assy		S53438-000 Slide plate assy, 18-20			S53440-000 Slide plate assy, 22-26		
Slide plate		S53430-001 Slide plate			S53430-002 Slide plate		
Binder	Double welding 	Medium- weight materials	S54672-000 Binder assy, 18W-33	S54676-000 Binder assy, 20W-37	S54680-000 Binder assy, 22W-41	S54684-000 Binder assy, 24W-45	S54688-000 Binder assy, 26W-49
		Light-weight materials	S53466-000 Binder assy, 18W-34	S53470-000 Binder assy, 20W-38	S53474-000 Binder assy, 22W-42	S53478-000 Binder assy, 24W-46	S53482-000 Binder assy, 26W-50
	Single welding 	Medium- weight materials	S54674-000 Binder assy, 18S-34	S54678-000 Binder assy, 20S-38	S54682-000 Binder assy, 22S-42	S54686-000 Binder assy, 24S-46	S54690-000 Binder assy, 26S-50
		Light-weight materials	S53468-000 Binder assy, 18S-35	S53472-000 Binder assy, 20S-39	S53476-000 Binder assy, 22S-43	S53480-000 Binder assy, 24S-47	S53484-000 Binder assy, 26S-51
Corner knife		S53727-000 Corner knife, C-1	S53728-000 Corner knife, C-2	S53729-000 Corner knife, D-1	S53730-000 Corner knife, D-2		
Thread trimmer		S53526-001 Knife guide, 18-20		S53527-001 Knife guide, 22-26			
Thread trimmer		S53496-001 Fixed knife, 18-20		S53497-001 Fixed knife, 22-26			
Thread trimmer		S53503-001 N/Thread knife assy, 18-20		S53505-001 N/Thread knife assy, 22-26			
Thread trimmer		S53509-001 Thread holding plate, 18-20		S53510-001 Thread holding plate, 22-26			



Gauge parts list (BAS-620)

		Needle gauge: 8 mm	Needle gauge: 10 mm	Needle gauge: 12 mm	Needle gauge: 14 mm	Needle gauge: 16 mm	
Binder	Double welting 	Medium-weight materials	S54652-000 Binder assy, 8W-13	S54656-000 Binder assy, 10W-17	S54660-000 Binder assy, 12W-21	S54664-000 Binder assy, 14W-25	S54668-000 Binder assy, 16W-29
			S54651-000 Binder, 8W-13	S54655-000 Binder, 10W-17	S54659-000 Binder, 12W-21	S54663-000 Binder, 14W-25	S54667-000 Binder, 16W-29
							
			S53441-000 Binder assy, 8W-14	S53450-000 Binder assy, 10W-18	S53454-000 Binder assy, 12W-22	S53458-000 Binder assy, 14W-26	S53462-000 Binder assy, 16W-30
			S53445-000 Binder, 8W-14	S53451-000 Binder, 10W-18	S53455-000 Binder, 12W-22	S53459-000 Binder, 14W-26	S53463-000 Binder, 16W-30
							
	Single welting 	Medium-weight materials	S54654-000 Binder assy, 8S-14	S54658-000 Binder assy, 10S-18	S54662-000 Binder assy, 12S-22	S54666-000 Binder assy, 14S-26	S54670-000 Binder assy, 16S-30
			S54653-000 Binder, 8S-14	S54657-000 Binder, 10S-18	S54661-000 Binder, 12S-22	S54665-000 Binder, 14S-26	S54669-000 Binder, 16S-30
							
			S53446-000 Binder assy, 8S-15	S53452-000 Binder assy, 10S-19	S53456-000 Binder assy, 12S-23	S53460-000 Binder assy, 14S-27	S53464-000 Binder assy, 16S-31
			S53449-000 Binder, 8S-15	S53453-000 Binder, 10S-19	S53457-000 Binder, 12S-23	S53461-000 Binder, 14S-27	S53465-000 Binder, 16S-31
							



Gauge parts list (BAS-620)

		Needle gauge: 18 mm	Needle gauge: 20 mm	Needle gauge: 22 mm	Needle gauge: 24 mm	Needle gauge: 26 mm	
Binder	Double wetting 	Medium-weight materials	S54672-000 Binder assy, 18W-33	S54676-000 Binder assy, 20W-37	S54680-000 Binder assy, 22W-41	S54684-000 Binder assy, 24W-45	S54688-000 Binder assy, 26W-49
		S54671-000 Binder, 18W-33	S54675-000 Binder, 20W-37	S54679-000 Binder, 22W-41	S54683-000 Binder, 24W-45	S54687-000 Binder, 26W-49	
							
		S53466-000 Binder assy, 18W-34	S53470-000 Binder assy, 20W-38	S53474-000 Binder assy, 22W-42	S53478-000 Binder assy, 24W-46	S53482-000 Binder assy, 26W-50	
		S53467-000 Binder, 18W-34	S53471-000 Binder, 20W-38	S53475-000 Binder, 22W-42	S53479-000 Binder, 24W-46	S53483-000 Binder, 26W-50	
							
	Medium-weight materials	S54674-000 Binder assy, 18S-34	S54678-000 Binder assy, 20S-38	S54682-000 Binder assy, 22S-42	S54686-000 Binder assy, 24S-46	S54690-000 Binder assy, 26S-50	
	S54673-000 Binder, 18S-34	S54677-000 Binder, 20S-38	S54681-000 Binder, 22S-42	S54685-000 Binder, 24S-46	S54689-000 Binder, 26S-50		
							
	Light-weight materials	S53468-000 Binder assy, 18S-35	S53472-000 Binder assy, 20S-39	S53476-000 Binder assy, 22S-43	S53480-000 Binder assy, 24S-47	S53484-000 Binder assy, 26S-51	
	S53469-000 Binder, 18S-35	S53473-000 Binder, 20S-39	S53477-000 Binder, 22S-43	S53481-000 Binder, 24S-47	S53485-000 Binder, 26S-51		
							


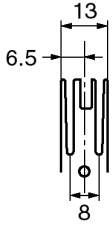
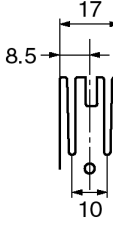
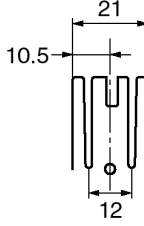


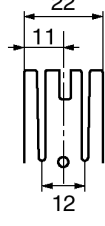
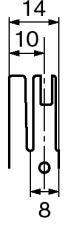
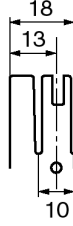
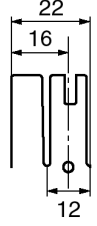


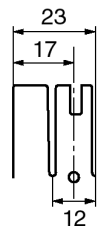
Gauge parts list (BAS-622)

		Needle gauge: 8 mm		Needle gauge: 10 mm		Needle gauge: 12 mm		
Needle clamp set		S14607-001 Needle clamp set, 8L	S14608-001 Needle clamp set, 8R	S14609-001 Needle clamp set, 10L	S14610-001 Needle clamp set, 10R	S14611-001 Needle clamp set, 12L	S14612-001 Needle clamp set, 12R	
Needle clamp assy		S15826-001 Needle clamp assy, 8L	S15827-001 Needle clamp assy, 8R	S15830-001 Needle clamp assy, 10 L	S15831-001 Needle clamp assy, 10 R	S15834-001 Needle clamp assy, 12 L	S15835-001 Needle clamp assy, 12R	
Needle plate set		S52571-001 Needle plate set, 8		S52572-001 Needle plate set, 10		S52573-001 Needle plate set, 12		
Needle plate assy		S52561-001 Needle plate assy, 8		S52562-001 Needle plate assy, 10		S52563-001 Needle plate assy, 12		
Loop guide		S52536-001 Loop guide, 8		S52537-001 Loop guide, 10		S52538-001 Loop guide, 12		
Slide plate set		S53428-000 Slide plate set, 8-12		S53430-001 Slide plate		S53429-000 Slide plate assy, 8-12		
Binder	Double wetting	Medium-weight materials	S54652-000 Binder assy, 8W-13		S54656-000 Binder assy, 10W-17		S54660-000 Binder assy, 12W-21	
			Light-weight materials	S53441-000 Binder assy, 8W-14		S53450-000 Binder assy, 10W-18		S53454-000 Binder assy, 12W-22
	Single wetting	Medium-weight materials		S54654-000 Binder assy, 8S-14		S54658-000 Binder assy, 10S-18		S54662-000 Binder assy, 12S-22
			Light-weight materials	S53446-000 Binder assy, 8S-15		S53452-000 Binder assy, 10S-19		S53456-000 Binder assy, 12S-23
Corner knife		S53723-000 Corner knife, A-1		S53724-000 Corner knife, A-2		S53725-000 Corner knife, B-1	S53726-000 Corner knife, B-2	
Thread trimmer		S53493-001 Knife guide, 8		S53524-001 Knife guide, 10-12				
Thread trimmer		S53521-001 Fixed knife, 8		S53494-001 Fixed knife, 10-12				
Thread trimmer		S53522-001 N/Thread knife assy, 8		S53498-001 N/Thread knife assy, 10-12				
Thread trimmer		S53523-001 Thread holding plate, 8		S53507-001 Thread holding plate, 10-12				


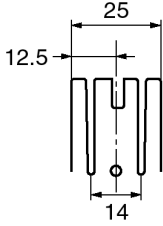
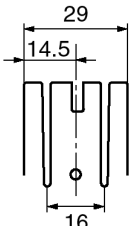
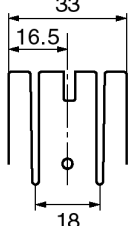
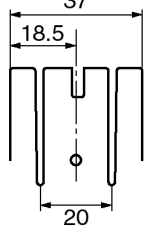
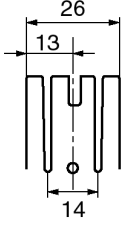
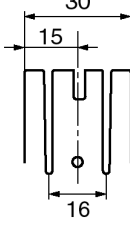
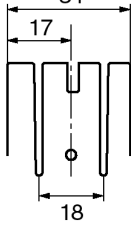
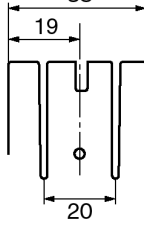

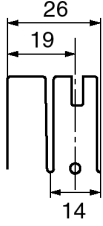
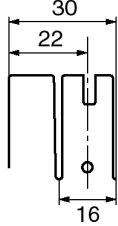
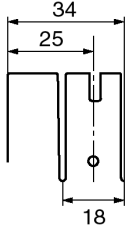
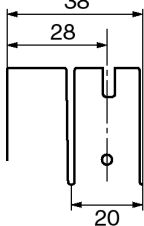
Gauge parts list (BAS-622)

	Needle gauge: 14 mm	Needle gauge: 16 mm	Needle gauge: 8 mm	Needle gauge: 20 mm		
Needle clamp set	S14613-001 Needle clamp set, 14L	S14615-001 Needle clamp set, 16L	S14617-001 Needle clamp set, 18L	S14619-001 Needle clamp set, 20L		
Needle clamp set	S14614-001 Needle clamp set, 14R	S14616-001 Needle clamp set, 16R	S14618-001 Needle clamp set, 18R	S14620-001 Needle clamp set, 20R		
Needle clamp assy	S15838-001 Needle clamp assy, 14L	S15842-001 Needle clamp assy, 16L	S15846-001 Needle clamp assy, 18L	S15850-001 Needle clamp assy, 20L		
Needle clamp assy	S15839-001 Needle clamp assy, 14R	S15843-001 Needle clamp assy, 16 R	S15847-001 Needle clamp assy, 18 R	S15851-001 Needle clamp assy, 20 R		
Needle plate set	S52574-001 Needle plate set, 14	S52575-001 Needle plate set, 16	S52576-001 Needle plate set, 18	S52577-001 Needle plate set, 20		
Needle plate set	S52564-001 Needle plate assy, 14	S52565-001 Needle plate assy, 16	S52566-001 Needle plate assy, 18	S52567-001 Needle plate assy, 20		
Loop guide	S52539-001 Loop guide, 14	S52540-001 Loop guide, 16	S52541-001 Loop guide, 18	S52542-001 Loop guide, 20		
Slide plate set	S53435-000 Slide plate set, 14-16	S53436-000 Slide plate assy, 14-16	S53430-000 Slide plate	S53437-000 Slide plate set, 18-20		
	S53438-000 Slide plate assy, 18-20	S53430-000 Slide plate				
Binder	 Double wetting	Medium-weight materials	S54664-000 Binder assy, 14W-25	S54668-000 Binder assy, 16W-29	S54672-000 Binder assy, 18W-33	S54676-000 Binder assy, 20W-37
		Light-weight materials	S53458-000 Binder assy, 14W-26	S53462-000 Binder assy, 16W-30	S53466-000 Binder assy, 18W-34	S53470-000 Binder assy, 20W-38
	 Single wetting	Medium-weight materials	S54666-000 Binder assy, 14S-26	S54670-000 Binder assy, 16S-30	S54674-000 Binder assy, 18S-34	S54678-000 Binder assy, 20S-38
		Light-weight materials	S53460-000 Binder assy, 14S-27	S53464-000 Binder assy, 16S-31	S53468-000 Binder assy, 18S-35	S53472-000 Binder assy, 20S-39
Corner knife	S53725-000 Corner knife, B-1	S53726-000 Corner knife, B-2	S53727-000 Corner knife, C-1	S53728-000 Corner knife, C-2		
Thread trimmer	S53525-001 Knife guide, 14-16		S53526-001 Knife guide, 18-20			
Thread trimmer	S53495-001 Fixed knife, 14-16		S53496-001 Fixed knife, 18-20			
Thread trimmer	S53501-001 N/Thread knife assy, 14-16		S53503-001 N/Thread knife assy, 18-20			
Thread trimmer	S53508-001 Thread holding plate, 14-16		S53509-001 Thread holding plate, 18-20			

Gauge parts list (BAS-622)

		Needle gauge: 8 mm	Needle gauge: 10mm	Needle gauge: 12 mm	
Binder	Double welding 	Medium-weight materials	S54652-000 Binder assy, 8W-13 S54651-000 Binder, 8W-13 	S54656-000 Binder assy, 10W-17 S54655-000 Binder, 10W-17 	S54660-000 Binder assy, 12W-21 S54659-000 Binder, 12W-21 
		Light-weight materials 薄物用	S53441-000 Binder assy, 8W-14 S53445-000 Binder, 8W-14 	S53450-000 Binder assy, 10W-18 S53451-000 Binder, 10W-18 	S53454-000 Binder assy, 12W-22 S53455-000 Binder, 12W-22 
		Medium-weight materials	S54654-000 Binder assy, 8S-14 S54653-000 Binder, 8S-14 	S54658-000 Binder assy, 10S-18 S54657-000 Binder, 10S-18 	S54662-000 Binder assy, 12S-22 S54661-000 Binder, 12S-22 
		Light-weight materials	S53446-000 Binder assy, 8S-15 S53449-000 Binder, 8S-15 	S53452-000 Binder assy, 10S-19 S53453-000 Binder, 10S-19 	S53456-000 Binder assy, 12S-23 S53457-000 Binder, 12S-23 

Gauge parts list (BAS-622)

		Needle gauge: 14 mm	Needle gauge: 16 mm	Needle gauge: 18 mm	Needle gauge: 20 mm		
Binder	Double welding 	Medium-weight materials	Needle gauge: 14 mm S54664-000 Binder assy, 14W-25	Needle gauge: 16 mm S54668-000 Binder assy, 16W-29	Needle gauge: 18 mm S54672-000 Binder assy, 18W-33	Needle gauge: 20 mm S54676-000 Binder assy, 20W-37	
		Medium-weight materials	S54663-000 Binder, 14W-25	S54667-000 Binder, 16W-29	S54671-000 Binder, 18W-33	S54675-000 Binder, 20W-37	
							
		Light-weight materials	S53458-000 Binder assy, 14W-26	S53462-000 Binder assy, 16W-30	S53466-000 Binder assy, 18W-34	S53470-000 Binder assy, 20W-38	
		Light-weight materials	S53459-000 Binder, 14W-26	S53463-000 Binder, 16W-30	S53467-000 Binder, 18W-34	S53471-000 Binder, 20W-38	
							
	Single welding 	Medium-weight materials	S54666-000 Binder assy, 14S-26	S54670-000 Binder assy, 16S-30	S54674-000 Binder assy, 18S-34	S54678-000 Binder assy, 20S-38	
		Medium-weight materials	S54665-000 Binder, 14S-26	S54669-000 Binder, 16S-30	S54673-000 Binder, 18S-34	S54677-000 Binder, 20S-38	
							
		Light-weight materials	S53460-000 Binder assy, 14S-27	S53464-000 Binder assy, 16S-31	S53468-000 Binder assy, 18S-35	S53472-000 Binder assy, 20S-39	
		Light-weight materials	S53461-000 Binder, 14S-27	S53465-000 Binder, 16S-31	S53469-000 Binder, 18S-35	S53473-000 Binder, 20S-39	
		