

"Z" MACHINE INDEX by RELEASED STYLES

LINE	STYLE NO	NEEDLE SPACING	DESCRIPTION	REPLACED STYLE	SEAM TYPE	STITCH TYPE	STITCH LENGTH	SEAM WIDTH	APPLICATION		ATTACHMENT
									CODE	OPERATION	

DENOTES THIS STYLE RESERVED FOR SPECIFIC CUSTOMER

1	2200ASZ5	Single needle	Same as 2200AS except less 29929AS motor.	New	SSa-1	401	3 to 8-1/2spi		S	Closing bags made of cotton, burlap, jute, linen, paper, plastic, etc.	
2	31200AQ64Z6	6.4	Similar to 31200AQ64 except no presser foot.	31200QZ4							
3	31200PZ5	16ga. (6.4mm)	Replacement machine for discontinued style 31200P16.	31200P16	SSag-3	401	8 to 14spi		T	Taping shoulder and collar seams on knitwear	Bottom tape reel.
4	31200QZ4	16ga. (6.4mm)	Taping shoulder and collar seams on knitwear, less presser foot.	New	SSag-3	401	8 to 14spi		T	Taping shoulder and collar seams on knitwear	Less presser foot.
5	35800BRWZ289	9ga. (7.2mm)	35800BRW9 fitted with 23420AY18-1/8 folder and 35805BRWH9 feed dog and 29478EL puller with wide rubber roller	New	LSc-3	401	7 to 12spi		L	For double lapped in and out seaming.	Puller
6	35800BRWZ291	9ga. (7.2mm)	35800BRW9 fitted with 29487EL puller with 35826DZ wide rubber roller.	New	LSc-3	401	7 to 12spi		L	For double lapped in and out seaming.	Puller
7	35800DMU9Z296	9ga. (7.2mm)	Similar to 35800DNU9 except no puller.	35800DM9	LSc-3	401	7 to 12spi		L	For double lapped in and out seaming.	
8	35800DNUZ293	9ga. (3.6mm)	35800DNU9 with 35875AW reversed tooth roller	35800DNZ292	LSc-3	401	7 to 12spi		L	Jeans felling	Steel roller
9	35800DNZ292	9ga. (3.6mm)	35800DN9 with 35875AW reversed teeth roller	NEW	LSc-3	401	7 to 12spi		L	Jeans felling	Steel roller
10	35800DZ32	8 gauge	35800DNU8 (differential feed) with 35875AW reverse tooth roller	New	LSc-3	401	8spi		L	Seat seaming in and out seams on medium to heavy weight denim garments	Folders
11	35800DZ36	9 gauge	35800DNU9 with reversed tooth roller, special style number for Singapore market	Requote of 35800DNUZ293	LSc-3	401	7 to 12spi		L	Jeans felling	Steel roller
12	35800PZ32	8 gauge	35800DRU8 (plain feed) with 35875AW reverse tooth roller	New	LSc-3	401	8spi		L	Seat seaming in and out seams on medium to heavy weight denim garments	Folders
13	35800PZ36	9 gauge	35800DRU9 (plain feed) with 35875AW reverse tooth roller	New	LSc-3	401	8spi		L	Seat seaming in and out seams on medium to heavy weight denim garments	Folders
14	36200ACZ13	5.2 mm			LSa-1	607	10 to 16 spi		L	Lap seaming light weight knits	New lap former 23420DE
15	36200PAZ69	5.2 mm	For attaching the crotch section and assemble panty hose together	36200AAZ61	FSa-1	607	10 to 16spi		F	For sewing panty hose	Rubber feed dogs
16	36200PAZ71	5.2mm	For lap seaming various types of Lycra and similar weight materials	none	LSa-1	607	10 to 16 spi		L	Lap seaming Lycra	
17	36200PJZ64	6.0mm	For lap seaming, left ply on top.	none	LSa-1	607	10 to 16 spi		L	For setting sleeves on sweatshirts, left ply on top	
18	36200PJZ68	6.0mm	For lap seaming various types of Lycra and similar weight materials	none	LSa-1	607	10 to 16 spi		L	Lap seaming Lycra	
19	36200TMZ1	6.0 mm	Fitted with 6mm lap seam parts	New	LSa-1	607	12 to 16spi		L	Lap seaming	None
20	36200UE60ZDH	6.0 mm	JIAM Show machine								
21	38200CZ23	9.6mm	Same as 38200C24-362 except less motor.	none	LSa-3	401	3 to 8spi		L	Lap seaming tents, awning, and similar medium-heavy to heavy weight material.	
22	39500CXEPMZ14	Single needle	39500CXEPM1/8 fitted to Sara Lee specifications, 39540M10 removed and 39540M14 added.	New	SSa-1	504	12spi		S	Seaming on knits.	External oil pump.
23	39500CXEQB3/16Z351A	Single needle	39500CXEQB1/8 fitted with C39524B3/16 throat plate and Clinton side mounted chain cutter.	New	Ssa-1	401	8 to 30spi.	3/16"	S	General seaming	Side Mounted Chain Cutter
24	39500CXETAZ352A	Single needle	Single needle, differential feed and chain cutter for toe closing on women's seamless hosiery		SSr-1	505	30 sp1	1/16 to 3/32"	S	For toe closing on women's seamless hosiery	Chain Cutter

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25	39500CXEUGZ1/8	Single needle	For closing women's seamless hosiery, 2 needle, four thread, light duty, differential feed, 1/8 seam, for Takatori unit	New	SSa-1	514	6spi	1/8	M	Turn down hem for legs of overalls, jeans, etc.	7/16" wide roller feed
26	39500QBZ344A	Single needle	39500QB1/8 fitted with 39520B presser foot, and AS47-1288 pulley.	New	SSa-1	504	8 to 30spi	1/8	S	Seaming on knits, shirt and kids clothing.	
27	39500QBZ347A	Single needle	Same as 39500QB5/32 except fitted with 39540B14 main feed eccentric	none	SSa-1	504	14spi	5/32	S	For general seaming light to medium weight material.	
28	39500QPZ3110AC	Single needle	Fitted with chrome parts for sewing in a dye house	none	SSa-1	503	2.1 to 5mm	9.5mm	S	For butt joining seam	Chrome parts
29	39500QPZ3110C	Single needle	Adjusted Machine with chrome parts.	New	Ssa-1	501	2.1 to 5mm	9.5mm	S	Joining Fabrics, butt seam 9.5mm	
30	39500QPZ351A	Single needle	39500QP with different sewing parts, stitch length and Air Klipp	New	SSa-1	504	8 to 20spi	1/8	S	Single needle overedge, in 1/4" gauge for seaming medium to heavy weight knit.	Air Klipp
31	39500QXZ951	Single needle	For attaching zippers to pant flies and accompanying operations	New	SSa-1	504	6 to 16spi	3/8	S	Attaching zippers to pant flies	
32	39500RBZ310A	Two needle	Same as 39500RB1/8 except fitted with 29480UP Power "Air Klipp".	none	SSa-1	521	20spi	1/8	S	For closing toe sections of women's seamless stockings.	Chain Cutter
33	39500RBZ313A	Two needle	Same as 39500RB1/8 except fitted with 39508B lower lopper, 39549N carbide tipped lower knife, 35940B24 diff. feed eccentric, and 39540B22 main feed eccentric.	none	SSa-1	514	22spi	1/8	S	For closing toe sections of women's seamless stockings.	Carbide Tipped Lower Knife
34	39500RBZ348A	Two needle	Sara Lee same as 39500RB1/8 except fitted with 39508B lower lopper, 39549N carbide tipped lower knife, 35940B12 and 39540B14 feed eccentric.	New	SSa-1	514	12spi	1/8	S	For closing toe section of women's seamless stockings	Carbide Tipped Lower Knife
35	39500RFZ335	Single needle	Same as 39500RF1/8 except fitted with 39540B10 main and differential feed eccentrics.	none	SSa-1	504	10spi	1/8	S	For general seaming light to medium weight material.	
36	39500RFZ336A	Single needle	Same as 39500RF1/8 except fitted with 39540B8 main and differential feed eccentrics.	none	SSa-1	504	8spi	1/8	S	For general seaming light to medium weight material.	
37	39500SEZ334A	Single needle	Same as 39500SE1/8 except fitted with 39540B12 main feed eccentric and 39540B7 differential feed eccentric.	none	SSa-1	504	8spi	1/8	S	For general purpose seaming	
38	39500TAZ255A	Single needle	Same as 39500TA except fitted with 29480UP Power "Air Klipp".	none	EFe-1	505	30spi	1/16 to 3/32	S	For closing toe sections of women's seamless stockings.	Chain Cutter
39	39500TYAZ1	Single needle	Fitted with folder, 23199D, and mounting hardware	none	SSp-1	504	4 to 20spi	1/4	H	For hemming mesh bags.	Hemming Folder
40	39500UDZ276A	Single needle	39500UD with 29480UN Air-Klipp and 29948AAA Knife assembly	Re-quote	EFc-1	503	8 to 16spi		M	Hemming of flat sleeves, polos, and sport shirts on automated equipment	Air-Klipp
41	39500UEZ196A	two needle	Toe closing of men's stockings, used on Detexomat Model HH	New	SSa-1	521	20 to 100spi		S	Toe closing of men's stockings	
42	39500XEQBZ341A	Single needle	General seaming light to medium weight materials	New	SSa-1	504	8 to 30spi	1/8	S	General seaming light to medium weight materials	
43	39500XERBZ217A	Two needle	Same as 39500ZERB1/8 except fitted with V29941AA Power "Air Klipp"	none	SSa-1	521	20spi	1/8	S	For closing toe sections of women's seamless stockings.	Chain Cutter & External Oil Pump
44	39500XERBZ220A	Two needle	Replaces style 39500XRBZ220A	39500XRBZ220A	SSa-1	521	20 to 40spi	1/8	M	For closing toe section of women's seamless stockings	External oil pump and cooler
45	39500XERBZ337A	Two needle	Replaces style 39500XERBZ324A	39500XERBZ337A	SSa-1	521	20 to 40spi	1/8	M	For closing toe sections of women's seamless stockings	External oil pump and cooler
46	39500XERBZ353A	Two needle	Similar to 39500XERBZ337A except without 29480AKU	New	SSa-1	521	20 to 40spi	1/8	M	For closing toe sections of women's seamless stockings	External oil pump and cooler

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47	39500XERUZ	Single needle	39500XERU on 9M machine with C39524AU,39520AU,39505K and 39505AU	New	SSa-1	504	6 to 12spi	1/8	S		
48	39500XETAZ304A	Single needle	Overedge machine fitted to Detexomat specifications	New	SSa-1	505	15 to 100spi	1/16 to 3/32	M	For closing toe sections of women's seamless stockings	External oil pump and cooler
49	39500XEUGZ350A	Single needle	39500XEUG without oil cooler assembly	New	SSa-1	521 mod.	14 to 40spi		M	Closing women's hosiery (Takatori)	
50	39500Z914	Single needle	39500 machine with necessary parts to make it a one thread overedge machine	New	FSf-1	501	8 to 20spi		M	For joining fabrics for dyeing and finishing purposes by means of a one-thread overedge seam. With non-chrome parts!	
51	51700CA80Z513	80 gauge	2 needle 80 gauge with 23360G1-7/16 folder	New	LSg-2	401	11 to 16spi		E	Attaching waistbands to work pants, dungarees, and similar garments	Close-Coupled Puller
52	51800CBZ540	12-56-12	Attach bibs to overalls and waistbands to jeans	Requote	LSI-4	401	9spi		L	Attach bibs to overalls and waistbands to jeans	
53	53100BZ164	Zigzag	53100B with 29476DR (.080" looper avoid)	New	LSb-1	404	9 to 16spi		E	For attaching pre-made waistband to men's trousers	23450L waistband folder
54	53100CZ143	Single needle	XYZ Only	Requote	LSa-1	401	9 to 16spi		L	Sewing carpets	
55	53100CZ161	Single needle	Except fitted with K73901 looper avoid eccentric, 21396BN needle thread lubricator cup, and needle thread nipper assembly.	None	Lsa-1	404	9 to 16spi.		L	Add carpet to carpets.	
56	53100CZ162	Single needle	53100C machine fitted to N.C. Carpet specifications.	53100CZ125, 53100CZ161	LSa-1	404	9 to 16spi.		L	Add carpet tape to carpets	
57	53100CZ163	Zigzag	53100C without sewing parts. Uses a 51142C (.080") looper avoid. For automated unit.	New	LSb-1	404	8 to 16spi		E/H	Elastic attaching/Hemming	Klipp-It and thread blower
58	54200F4-24Z773	9.6 mm (24ga)	Four needle machine with top-driven Close-Coupled Puller fitted with rubber rollers.	54200FZ661	SSk-4	401	8 to 14spi		S	For attaching woven elastic to swimming trunks, walking shorts, etc.	Puller fitted with upper and lower rubber rollers
59	54200KAZ626	four needle, 16-64-16	54200KA16-64-16 machine without folder or edge guide	New	BSc-4	401	5 1/2 to 17spi		B	Banding denim dungarees, work trousers, etc.	Puller
60	54200KAZ772	four needle, 12-56-12	For banding denim overalls	54200KAZ12-56-12	SSa-4	401	5 1/2 to 17spi		S	For banding denim overalls	Puller
61	56100CZ166	None	Similar to 53100C except with sewing and roller parts removed.								
62	56100MZ27	Single needle	56100M fitted with 195X throat plate, 198X presser foot, 6605L feed dog, and 99682C finger guard.	New	SSa-1	401	3 1/2 to 7spi		S	For hemming bag openings on polypropylene bags	
63	56100MZ3	Single needle	56100M with 1805A feed dog, K73725 throat plate, 51108B looper, K72551 cloth plate	New	SSa-1	401	12spi		S	Attaching cuff and heel tape to trousers	Klipp-It
64	56100MZ33	Single needle	101 stitch machine fitted with 56200W sewing parts	New	SSa-1	101	7 to 11 spi.		S	For sewing football panels	
65	56100MZ34	Single needle	Similar to 56100MZ27 except fitted with K74792 lower main shaft		SSa-1	401	3 1/2 to 7spi		S	For hemming bag openings on polypropylene bags	
66	56100MZ35	Single needle	Similar to except fitted with 56321M and 56321S		SSa-1	401	3 1/2 to 7spi		S	For hemming bag openings on polypropylene bags	
67	56100MZ36	Single needle	Similar to 56100M except with the following parts removed, 51105G, C51124D, 51108D, 51110D, and 73A. Machine will not be sewn off, it will be timed and adjusted where possible.		SSa-1	401	3 1/2 to 7spi		S	For hemming bag openings on polypropylene bags	
68	56100PZ32	Single needle	Machine made for XYZ Controls	New	BSa-1	401	4 to 7spi		B	For attaching carpet binding	
69	56100Z28	Single needle	56100M fitted with top feed mechanism from 51100R	New / replace 51100R	SSa-1	401	3 1/2 to 7spi		S	For hemming bag openings on polypropylene bags	Top feed

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70	56100Z29	Single needle	56100M fitted with top feed mechanism from 51100R	New / replace 51100R	SSa-1	101	3 1/2 to 7spi		S	For hemming bag openings on polypropylene bags	Top feed
71	56100Z30	Single needle	Comes with spare 51108E looper for 401 stitch	New	SSa-1	401/101	3 1/2 to 7spi		S	Bag making and closing	Top grip feed
72	56100Z31	Single needle	Same as 56100Z30 except minus covers and thread stand.	New	SSa-1	401/101	3 1/2 to 7spi		S	Bag making and closing	Top grip feed
73	56300FZ168	Single needle	Same as 56300F except fitted with Power "Air Klipp".	56300VF	SSa-1	401	7 to 11spi		S	For seaming trousers, coats, etc., made of durable press material.	Feeding Foot & Chain Cutter
74	56300FZ169	Single needle	Same as 56300F except 101 stitch	none	SSa-1	101	7 to 11spi		S	For seaming trousers, coats, etc., made of durable press material.	
75	56300GZ162	Single needle	Replacement for 56300M7/8	56300M7/8	BSa-1	401	7 to 11spi	7/8	B	For mattress binding	
76	56300GZ171	Single needle	Fitted with narrow sewing parts and Power "Air Klipp"	none	SSa-1	401	7 to 11spi		S	For seaming baseball cap together.	Narrow Feeding Foot & Chain Cutter
77	56300GZ172	Single needle	Fitted with narrow sewing parts	none	SSa-1	401	7 to 11spi		S	For seaming baseball cap together.	Narrow Feeding Foot
78	56300MZ170	Single needle	Replaces style 56300M less folder	56300M	SSa-1	401	7 to 14spi		S		
79	56300VZ155	Single needle	Same as 56300V except fitted with 0.080" looper avoid eccentric.	none	SSa-1	401	7 to 14spi		S	For seaming and/or hemming dresses, skirts, shirts, etc. where backtacking is required.	Backtacking
80	56300VZ164	Single needle	Sold as an assembly, not sewed off	New	SSa-1	401	7 to 11spi		S	Sold as an assembly	
81	56300VZ165	Single needle	Replacement for Stuttgart "Z" style 56300VZ3156.	56300VZ3156	SSa-1	401	7 to 11spi		S	Seaming trousers and similar garments.	Backtacking
82	56400PZ157	4.8 mm	56400P16 fitted with 51424E12 throat plate, 51405G8 feed dog, 51408-12 front looper, 51417C12 needle bar, 43820A12 presser foot, and K74183 folder.	New	EFb-2	401	9 to 20spi.		S	Seaming trousers and similar garments.	
83	56400PZ158	4.8 mm	56400PZ157, except without folder	New	EFb-2	401	8 to 14spi		T	For taping shoulders and collar seams on knitwear	Folders for tape
84	56400PZ28	4.8 mm	For attaching zippers to trouser flies	New	SSa-2	401	9 to 20spi.		S	Attaching zippers to trouser flies	
85	56400R48Z160	190 mm (48 ga.)	Similar to 56400R48 except fitted with 51405B48 and 51424B48		LSm-2	401	11 to 22	3/4	L	For folding and attaching set-on center plait with interlining strip to front of shirts.	Folder
86	56400X24Z159	9.6 mm (24ga)	Low throw, plain feed with no attachments	56400X24	SSa-2	401	14 to 20spi		S	For attaching outer layer of collar band fabric to the interlining prior to assembly and similar operation	None
87	56500BZ124	0.4 mm	For seaming trousers made of med. heavy to heavy weight materials.	56500B1	SSa-2	401	7spi		S	Seaming trousers and similar garments	
88	56500JZ116	4.8 mm	56500R16 fitted with sewing parts from 56400P12	Re-instated	LSc-2	401	10spi		S	Seaming denim and similar materials	Scroll
89	56500JZ119	24ga. (9.6mm)	56500J16 except in 24 gauge	New	LSI-2	401	10spi		L	For attaching tape to cover the overedge seams on baseball caps	
90	56500JZ123	24ga. (9.6mm)	24 gauge machine modified to sew overedge seams on baseball caps which use heavier weight material	New	LSi-2	401	10spi		M	For sewing heavy weight overedge seams	
91	56500JZ127	24ga. (9.6mm)	Attaching tape to cover the overedge seam on a cap, using the edge guide on the foot to give uniform feeding of the cap sections	New	LSI-2	401	6 to 10spi		L	Covers the overedge seam between the sections of baseball caps with tape	
92	56500JZ129	24ga. (9.6mm)	56500J16 except in 24 gauge	New	LSI-2	401	6 to 10spi		L	Double-needle felled seaming.	
93	56500JZ29	3.2 mm	56500J with 32 gauge sewing parts	Requote	SSa-2	401	10spi		S	Jeans felling	

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94	56500RZ128	18ga. (7.2mm)	Same as 56500R18 except fitted with C51524BR18 throat plate, 51524BR18 presser foot and 51505BR18 feed dog.	older style 56500R18	LSc-2	401	7 to 14spi		L	For riser seam.	
95	56500RZ80	16ga. (6.4mm)	56500R16 fitted with 51505BR16 feed dog, 51520BR16 presser foot, 51524BR16 throat plate, 23421U3/32 upper scroll, 23422U3/32 lower scroll, 51257K presser bar.	re-quote	LSc-2	401	6 to 10spi		L	Double-needle felled seaming	
96	56500RZ80	16 ga.	Same as 56500R16 except fitted with C51524BR16 throat plate, 51524BR16 presser foot, 51505BR16 feed dog and 3/32" folder.	older style 56500R16	LSc-2	401	7 to 14spi		L	For riser seam.	
97	56700J56Z103	56 gauge (22.2mm)	Adjusted machine	56700J56	LSc-2	401	8 to 12spi			Attaching center plait and interfacing to the front of shirts.	
98	56700JZ102	5.6 mm	56700J56 without sewing parts	Requote	LSc-2	401	11 to 22spi		M	Attaching center plaits to shirts	
99	56900PZ69	8ga. (3.2mm)	56900P8 fitted with C51924B8 throat plate, 51905B9 feed dog and 35820P8 presser foot	New	LSc-3	401	6 to 10spi		L	Double-needle felled seaming.	
100	56900RZ64	3.6 mm	56900 fitted with Clinton cutter and .094" stepped parts	New	LSc-3	401	7 to 12spi		L	For seaming sanforized denim and similar operations on heavy weight material	Clinton chain cutter
101	56900RZ67	9ga. (3.6mm)	56900R9 fitted with C51924E9 throat plate, 51905E9 feed dog, 35820S9 presser foot, and 23420U18-3/32 feller assembly.	New	LSc-3	401	6 to 10spi		L	Double-needle felled seaming.	
102	56900RZ70	9ga. (3.6mm)	56900R9 with 23421U18-3/32 and 23422BZ3/32 scroll	New	LSc-3	401	6 to 12spi		L	Felling overalls, coats, combination suits and similar garments	
103	56900RZ71	9ga. (3.6mm)	56900R9 with .094" step and 3/32 feller	NEW	LSc-3	401	7-14spi		L	Jeans felling	
104	56900RZ72	3.6 mm (9 ga)	Left hand sewing parts.								
105	63900AMLZ53	Single needle	63900AML capable of handling 1" seams	New	EFb-1	301	6spi		H	Hemming pants with hems up to 1"	Wide roller feed
106	63900AMZ47	Single needle	63900AM except with 3/4" hem	New	EFb-1	301	8 to 16spi		H	Hemming knitwear, swimwear, underwear, etc.	Klipp-it, thread blower
107	63900AMZ54	Single needle	63900AM1/2 fitted with 63421A handwheel	New	EFb-1	301	6spi		H	For hemming the bottoms of denim legs	7/16" wide roller feed
108	63900ATZ57	Single needle	1" rollers and presser foot	New	Efa-1	301	10spi	1"	H	For 1" hand formed seam.	
109	80200Z2715	Single needle	80200Z2715A fitted with A8369 presser foot, A8380 presser foot, 81203 cloth guide.	New	SSa-2	401	2 1/2 to 4spi		S	For sewing polypropylene bag material	
110	80200Z2715A	Single needle	80200Z2715 fitted with different presser foot and cloth guide.	80200Z2715	SSa-2	401	2 1/2 to 4spi		S	For sewing polypropylene bag material	
111	80700CD2Z2	7.2 mm (18 ga.)	Similar to except with request packing parts removed		SSa-2	401	6.5 to 11 mm		S	Seaming of container bags, side seams, inserting top covers, attaching filling cords and discharging tubes with filler cord from the top or bottom for sealing the left needle punctures.	Thread Chain Cutter Filler Cord Guide, Top and Bottom
112	80800CZ30	Single needle	80800C fitted with 80627E presser foot	New	SSa-1	401	2 1/2 to 4spi		P	Plain feed for closing filled bags made of jute, cotton, paper or woven polypropylene tapes	
113	80800CZ33		Similar to 80800CZ31 except G29479PA removed and 29774D added.		401	SSa-1	2-1/2 to 4		S	For closing filled bags made of jute, cotton, paper, or woven polypropylene tape.	
114	80800RLZ26	Single needle	Prepared for AG pedestal	New	SSa-1	401	2 1/2 to 4spi		P	Bag closing on jute, cotton, paper or woven material	Electro-pneumatic chain cutter

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115	80800RLZ32		Similar to 80800RLZ32 except fitted with feed eccentric HS15E to produce 5spi.								
116	80800RZ31	Single needle	80800R with some parts removed to switch it from an automatic to a non-automatic machine	New	SSa-1	401	2 1/2 to 4spi		S	For closing filled bags made of Jute, cotton, paper, etc.	Chain cutter
117	80800TLZ27	Single needle	Prepared for AG pedestal	New	BSa-1	401	2-1/2 to 4spi		B	For closing paper or plastic bags while simultaneously folding a self-adhesive crepe paper tape over the opening	Electro-pneumatic chain cutter
118	80800UALZ29	Single needle	80800UAL with an air cylinder bracket added on back to activate the pneumatic cutter	New	SSa-1	401	2-1/2 to 4spi		S	For sewing polypropylene bag material	
119	80800ULZ32	Single needle	Similar to 80800UALZ29 except with tape folder.	New	SSa-1	401	2-1/2 to 4spi		S	For sewing polypropylene bag material	
120	81200CZ120	Single needle	81200C made to N. C. Carpets specifications	New	EFd-1	505	8 to 16spi		M	Overedging carpets and rugs	
121	81200CZ121	Single needle	For sewing carpet material with woven fabric backing	New	EFd-1	503	8 to 16spi		M	For overedging carpets and rugs	
122	81200CZ122	Single needle	81200C fitted with K81201 kit from US Japan.	New	EFd-1	401	8 to 16spi		M	For sewing polypropylene bag material	
123	81200CZ123	Single needle	Same as 81200CZ122 except 3 thread 504 stitch	New	EFd-1	401	8 to 16spi		M	For sewing polypropylene bag material	
124	81200CZ124	Single needle	Same as 81200CZ122 except 3 thread 504 stitch	New	EFd-1	401	8 to 16spi		M	For sewing polypropylene bag material	
125	81500EZ4014	Single needle	Same as 81500E but with two threads (503 stitch)	New	FSf-1	503	3 1/2 to 7spi		S	For seaming valve type multi-wall paper bags of heavy weight	
126	CS111H01-1H1/2UT4Z4										
127	CS111H02-1H1/2UT4JZ4	Single needle	Replacement for CS111H02-1H1/2UT4Z4	34500M1/2	Efh-1	401	6 to 11spi		H	Hem bottom of medium to heavy duty pants	Thread trimmer and K74560 Folder
128	CS111H02-1H1/2UT4Z4	Single needle	Replacement for 34500M1/2 except with K74560 folder	34500M1/2	Efh-1	401	6 to 11spi		H	Hem bottom of medium to heavy duty pants	Thread trimmer and K74560 Folder
129	CS111H02-1H1/2Z1	Single needle	Replacement for 34500M1/2 except with 93060MR folder	34500M1/2	Efh-1	401	6 to 11spi		H	Hem bottom of medium to heavy duty pants	93060MR Folder
130	CS111H02-1H1/2Z2	Single needle	Replacement for 34500M1/2 except with K74560 folder	34500M1/2	Efh-1	401	6 to 11spi		H	Hem bottom of medium to heavy duty pants	K74560 Folder
131	CS111H02-1H1/2Z4	Single needle	Replacement for 34500M1/2 except with K74560 folder	34500M1/2	Efh-1	401	6 to 11spi		H	Hem bottom of medium to heavy duty pants	K74560 Folder
132	CS112H01-Z3	28mm	Assembly to replace 34600KC28	34600KC28	SSau-2	401	9 to 16spi		H	Assembly for use by Germany	
133	CS122E11-3D64MD1TC4Z16	6.4 mm	Adjusted Machine	New	LSa-1	407	8 to 16spi		E	For attaching elastic from a roll to men's briefs.	Upper metering device and Fast Action Tape Cutter
134	CS122E11-3D64UT4Z2	6.4 mm	Standard elasticator, sent with H01 parts to suit Warner's needs	New	LSa-1	407	3-1/2 to 7spi		S	For Seaming large burlap bags	
135	CS122H01-3B64UT4Z1	6.4 mm	CS122 H01-3B64UT4 fitted with 56320W060 presser foot	New	EFa-1	407	9 to 16spi		J	Making belt loops	Belt loop folder
136	CS122H21-2C48UT4Z9	4.8 mm	Same as std. CS122H21-2C48UT4 except with K74552 material uncurler	New	EFa-1 (INV)	407	8 to 16spi		H	Hemming	Klipp-it, needle thread blower, uncurler
137	CS122H21-3B56UT4Z10	5.6 mm	Same as CS122H21-3B56UT4 except with K74552 material uncurler	New	EFa-1 (INV)	407	8 to 16spi		H	Hemming	Klipp-it, needle thread blower, uncurler
138	CS122H21-3B64UT4Z8	6.4 mm	Same as std. CS122H21-3B64UT4 except with K74552 material uncurler	New	EFa-1 (INV)	407	8 to 16spi		H	Hemming	Klipp-it, needle thread blower, uncurler
139	CS122K01-2D64UT4Z2	6.4 mm	Coverseam light weight material	New	SSh-2	406	8 to 16spi				
140	CS132C02-2B48UT4Z15	4.8 mm	Attaches collarette in a circle and trims thread	NEW	BSa-1(mod)	406	8 to 16spi		C	Attaching collarette in a circle	Klipp-it thread trimmer and needle thread blower

"Z" MACHINE INDEX by RELEASED STYLES

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141	CS132C11-2D32TC2Z6	3.2mm	Trims and attaches elastic or binding in one operation	34800TXX	Bsa-1	602	8 to 16spi		C	Attaching elastic to ladies' underwear	Tape cutter
142	CS132C11-2D32TC4Z12	3.2 mm	Trims and attaches elastic or binding in one operation	34800TXX	BSa-1(mod)	602	8 to 16spi		C	Attaching elastic to ladies' underwear	Fast Action Tape cutter
143	CS132C11-2D32Z13	3.2 mm	Trims and attaches elastic or binding in one operation	34800TXX	BSa-1(mod)	602	8 to 16spi		C	Attaching elastic to ladies' underwear	
144	CS132C11-2D40TC2Z1	4.0 mm	Trims and attaches elastic or binding in one operation	34800TXX	BSa-1(mod)	602	8 to 16spi		C	Attaching elastic to ladies' underwear	Pneumatic Tape Cutter
145	CS132C11-2D40TC4Z11	4.0 mm	Trims and attaches elastic or binding in one operation	34800TXX	BSa-1(mod)	602	8 to 16spi		C	Attaching elastic to ladies' underwear	Fast Action Tape cutter
146	CS132C11-2D40Z14	4.0 mm	Trims and attaches elastic or binding in one operation	34800TXX	BSa-1(mod)	602	8 to 16spi		C	Attaching elastic to ladies' underwear	
147	CS132CU06-3B48UT6Z3	4.8 mm	CS132CU06-3B56UT6 with 4.8, 3 needle, sewing parts	NEW	Universal	605	8 to 16spi		U		
148	CS132E11-3C56UT4Z7	5.6 mm	Same as CS132E11-3D56 except fitted with pneumatic disengaging knife and presser foot lift.	34800TDZ-1	LSa-1	605	8 to 16spi		E	Attaching waistband to men's briefs	KLIPP-IT
149	CS132E11-3C56Z5	5.6 mm	Elasticator equipped with drop down material trimming knife and pneumatic presser foot lift, and longer differential feed dog and presser foot to Fruit's specs.	Requote in 5.6mm	LSa-1	605	8 to 16spi		E	Attaches elastic to men's and boy's briefs	Drop down material trimming knife
150	CS132E11-60Z2	6.0mm	FOTL Only								
151	CS135H21-2C48UT4Z4	4.8 mm	Two needle, 48 gauge, puller machine with thread blower, thread trimmer and foot lifter	New	Efa-1	406	6 to 12spi		H	For hemming light to medium weight knit material	Thread trimmer, blower, presser foot lift
152	FS310Z00-Z5	None	For Bonduel			401			Z	Making zippers	F600 puller drive, roller, and less needle head, loopers and feed
153	FS311B01-1HZ9	Single Needle	For seaming mattress ticks and similar operations	56300M	BSa-1	401	7 to 14 spi		B	For seaming mattress ticks and similar operations	
154	FS311H02-1HZ11	Single needle	Single needle, plain feed, high throw fitted with tractor foot 43227H1/2, feed dog 6605I, and throat plate 6624			401	5 to 10 spi			Hemming furniture covers	Tractor presser foot, no folder sent with machine
155	FS311L41-2H64CC1Z3	6.4 mm	FS300 with pocket facing parts and chain cutter	LF632K112MBV16	LSbj-1	602	7 to 12spi		M	Attaching facings to pocket linings of men's slacks	
156	FS311L41-2H64Z4	6.4 mm	FS300 with pocket facing parts	LF632K100MBV16 & 51500BV	LSbj-1	602	9 to 20spi		M	For sewing light to medium weight pants material	
157	FS311L42-2M254Z10	25.4 mm	Cancelled can not be done!								
158	FS311L42-2M254Z10	25.4 mm	FS300 replacement for 56700J64	56700J64	LSm-2	401	11-22 spi		L	Double-needle for one operation, folding and attaching set-on center plait and interlining to the front of shirts.	Folder, 23401K64
159	FS311L51-2H72Z2	18ga. (7.2mm)	FS311L51-2H72 fitted to Levi Strauss's specifications	LF612K100HRZ93	LSc-2	401	8 to 16spi		L	A two needle, 18 gauge machine for automated operation to attach risers to jeans from 10 to 16 oz. denim	
160	FS311S01-1HZ7	None	FS300 assembly for YKK only, 35mm needle bar drive and special 1 1/4" looper drive	New	None	401			Z	Making zippers	XF600 Puller Drive
161	FS311S01-1MZ3	Single needle	FS300, 32mm needle bar and 7/8" looper drive, with modified casting to customers spec, no feed drive, and fitted with XF600 puller drive	XF611K101MFZ54	None	401			Z	Making zippers	XF600 Puller Drive

"Z" MACHINE INDEX by RELEASED STYLES

LINE	STYLE NO	NEEDLE SPACING	DESCRIPTION	REPLACED STYLE	SEAM TYPE	STITCH TYPE	STITCH LENGTH	SEAM WIDTH	APPLICATION		ATTACHMENT
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162	FS311S03-2H04Z13	0.4mm	For seaming trousers made of med. heavy to heavy weight materials.	LF612K100HB1 (56500B1)	SSa-1	401	7spi		S	Seat seaming pants	
163	FS311S80-1MZ6	Single needle	FS300 left-hand head	LF611K100MFZ60	SSa-1	401	8 to 30spi				
164	FS311S81-1MZ12		Similar to FS311S80-1MZ6 except fitted with 12tpi feed dog and related sewing parts.								
165	FS312C00-2M64Z2	6.4 mm	Assembly-no sewing parts, front cover or folder	New		401	11 to 20spi		M	Assembly, no sewing parts	
166	FS312C01-2M64TC4TF3Z3	6.4 mm	FS312C01-2M64Z1 with TF3FS3 tape feeder	New	Bsk-2	401	10spi		L	For attaching tape and collarete simultaneously with a hem to T-shirt necks	Folders, tape cutter, and tape feeder
167	FS312C01-2M64Z6	6.4 mm	FS312C01-2M64Z1 with CFItalia type sewing parts	New	Bsk-2	401	10spi		L	For attaching tape and collarete simultaneously with a hem to T-shirt necks	
168	FS315L62-3H36CC2PA1Z17	3.6 mm (9 ga)	Fitted with 0.040" step parts with finer teeth feed dogs, rubber roller, and 1/16 capacity folder.	New							
169	FS315L63-3H36CC2PA1Z16	3.6 mm (9 ga)	VF International Only								
170	FS316L63-3H32CC2PA1Z19	3.2 mm	Same as FS316L63-3H32CC2PA1 except fitted with left hand sewing parts but no folder.								
171	FS316L63-3H36CC2PA1Z2	9ga. (3.6mm)	FS311L53-3H36 except fitted with roller behind needles and chain cutter.	New	LSc3	401	7 to 12spi		L	For double lap seaming on denim.	Puller, chain cutter, and air assist for presser foot and roller.
172	FS316L63-3H36Z6	3.6 mm	Same as FS316L63-3H36 except with K74554 folder and K74553 presser foot assembly	New	LSc-3	401	7 to 12spi		L		
173	FS316S01-1MPL3SPA2Z8	Single needle	P&G Only	New	SSa1	401	5spi		S	Making tampons	Puller, RA & PFA
174	FS316S14-1MZ1	Single needle	Single needle 401 with puller	New	SSa-1	401	10 to 16spi				
175	FS316S31-1HPL3PA2Z12	Single needle	"Sherman" Puller for 4 spi	New	SSa-1	401	4 to 8 spi.		S	For seaming mattress	
176	FS316S32-1MPL2SPA1Z7	Single needle	Single needle, Sherman rubber roller puller, and material trimming knife.	New	SSa-1	401	7 to 12spi		S	Seaming rain gear	Sherman puller & material trimming knife
177	FS316S91-1MPL3PA2Z5	Single needle	Toray Engineering	New	SSa1	401	5spi		S	Making tampons	Puller, RA & PFA
178	FS316Z01-2M48Z3	4.8 mm	Fitted with K74377, zipper channel 4.0mm (0.1578") left of the left needle.	None	SSa-2	401	8 to 12spi		Z	Attaching pre-made zippers to flies of slacks.	Channeled presser foot and roller.
179	FS316Z01-2M48Z4	4.8 mm	Fitted with K66666, zipper channel 1.6mm (0.062") left of the left needle.	56500RZ126	SSa-2	401	8 to 12spi		Z	Attaching pre-made zippers to flies of slacks.	Channeled presser foot and roller.
180	FS321J01-2A44Z1	4.4 mm	Replacement for LF622K100MK12 & 57700K12	LF622K100MK12 & 57700K12	EFn-1	406	10 to 16spi		J	Making belt loops.	Folders
181	FS321J01-2A60Z2	6.0 mm	Replacement for LF622K100MK16 & 57700K	LF622K100MK16 & 57700K	EFn-1	406	10 to 16spi		J	Making belt loops.	Folders
182	FS321X01-2A20Z3	Single needle	Cording operation without cord, standard height of tucking 1/8"		OSc-1	402			X	For cording operation without cord, 1/8"	
183	FS322H01-48CC1Z3	4.8 mm	For hemming sleeves in a flat operation, fitted with K74169 throat plate, K74170 main feed dog, K74177 presser foot, 29480AAT stitch shortening device which is hooked up in reverse to act like a stitch lengthening device, 29480ADX pneumatic actuating switch	New	EFa-1(inv)	406	9 to 16spi		H	For hemming sleeves in a flat operation	Stitch lengthening kit and pneumatic chain cutter
184	FS322H01-48Z1	4.8 mm	For hemming sleeves in a flat operation, fitted with K74169 throat plate, K74170 main feed dog, K74177 presser foot, 29480AAT stitch shortening device which is hooked up in reverse to act like a stitch lengthening device, 29480ADX pneumatic actuating switch	New	EFa-1(inv)	406	9 to 16spi		H	For hemming sleeves in a flat operation	Stitch lengthening kit

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185	FS322H01-60CC1Z4	6.0 mm	For hemming sleeves in a flat operation, fitted with K74178 throat plate, K74170 main feed dog, AS60-768 presser foot, 29480AAT stitch shortening device which is hooked up in reverse to act like a stitch lengthening device, 29480ADX pneumatic actuating Switch	New	EFa-1(inv)	406	9 to 16spi		H	For hemming sleeves in a flat operation	Stitch lengthening kit and pneumatic chain cutter
186	FS332C01-3D48TC2Z6	4.8mm	Same as FS332C01-3D48TC2 except flush mounted		BSa-1	605	8 to 16spi		C	Attaching collarette	Pneumatic Tape Cutter
187	FS332C02-2B35TC4Z8	3.5mm	Similar to FS332C02-2B48TC4 except 3.5mm sewing parts.	none	Bsa-1	406	8 to 16spi		C	Attaching collarette	Fast Action Tape Cutter
188	FS332C02-2B45TC4Z8	4.5 mm	Same as FS332C02-2B35TC4Z8 except in 4.5 mm gauge	New	Bsa-1	406	8 to 16spi		C	Attaching tape	
189	FS332C11-2D32EF1TC4Z18	3.2 mm	Trims and attaches elastic or binding in one operation	FS332C11-2D32TC4Z10	BSa-1(mod)	602	8 to 16spi		C	Attaching elastic to ladies' underwear	Fast Action Tape Cutter & Side Mounted Meter Device
190	FS332C11-2D32TC2Z7	3.2 mm	34800TXX replacement in a FS300 frame	34800TXX	BSa-1(mod)	406	8 to 16spi		H/E	Hemming and attaching elastic with a binder to women's panties	Pneumatic tape cutter and small cut edge binder
191	FS332C11-2D32TC4Z10	4.0mm	34800TXX replacement in a FS300 frame	34800TXX	BSa-1(mod)	406	9 to 16spi		H/E	Hemming and attaching elastic with a binder to women's panties	Pneumatic tape cutter and small cut edge binder
192	FS332C11-2D32Z13	3.2 mm	34800TXX replacement in a FS300 frame	34800TXX	BSa-1(mod)	406	9 to 16spi		H/E	Hemming and attaching elastic with a binder to women's panties	Pneumatic tape cutter and small cut edge binder
193	FS332C11-2D40TC2Z11	4.0mm	34800TXX replacement in a FS300 frame	34800TXX	BSa-1(mod)	406	9 to 16spi		H/E	Hemming and attaching elastic with a binder to women's panties	Pneumatic tape cutter and small cut edge binder
194	FS332C11-2D40TC4Z9	4.0mm	34800TXX replacement in a FS300 frame	34800TXX	BSa-1(mod)	406	9 to 16spi		H/E	Hemming and attaching elastic with a binder to women's panties	Pneumatic tape cutter and small cut edge binder
195	FS332C11-2D40Z12	4.0mm	34800TXX replacement in a FS300 frame	34800TXX	BSa-1(mod)	406	9 to 16spi		H/E	Hemming and attaching elastic with a binder to women's panties	Pneumatic tape cutter and small cut edge binder
196	FS332C12-2D32TC4TL1Z15	3.2 mm	Same as FS332C11-2D32TC4Z9 except fitted with toe lifting kit	New	Bsa-1	406	9 to 16spi		H/E	Hemming and attaching elastic with a binder to women's panties	With "Fast Action Cutter and Pneumatic Toe Lift
197	FS332H01-3C64Z5	6.4 mm	FS332H01-3B64 with increased feed travel (3.6spi), lighted front cover, modified left cover and cloth plate	New	EFa-1	605	7 to 10spi		H	General hemming on knit.	Lighted front cover
198	FS335C01-3D48MD3Z1	4.8 mm	Machine for attaching flat or ribbed knit split tube border with continuous elastic inside hem with top and bottom coverstitch or bottom coverstitch	NEW	N/A	407	9 to 16spi		C/E	Collarette with tunnel elastic	Tooth puller, lower metering device and no folder.
199	MF7406AE12-D32MD1TC4Z1	3.2mm	Similar to MF7406AE12-D32MD1TC4 except with 29480WR1 removed and 29480WR2 added.		406	LSa-1	9 to 16		L	For attaching continuous elastic to knit garments.	
200	MF7602AC11-D32TC2Z7	3.2mm	Trims and attaches elastic or binding in one operation	FS332C11-2D32TC2Z7	BSa-1(mod)	602	8 to 16spi		C	Attaching elastic to ladies' underwear	Tape Cutter
201	MF7602AC11-D32TC4Z10	3.2 mm	Trims and attaches elastic or binding in one operation	FS332C11-2D32TC4Z10	BSa-1(mod)	602	8 to 16spi		C	Attaching elastic to ladies' underwear	Fast Action Tape cutter

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202	MF7602AC11-D32Z13	3.2 mm	Trims and attaches elastic or binding in one operation	FS332C11-2D32Z13	BSa-1(mod)	602	8 to 16spi		C	Attaching elastic to ladies' underwear	
203	MF7602AC11-D40TC2Z11	4.0 mm	Trims and attaches elastic or binding in one operation	FS332C11-2D40TC2Z11	BSa-1(mod)	602	8 to 16spi		C	Attaching elastic to ladies' underwear	Tape Cutter
204	MF7602AC11-D40TC4Z9	4.0 mm	Trims and attaches elastic or binding in one operation	FS332C11-2D40TC4Z9	BSa-1(mod)	602	8 to 16spi		C	Attaching elastic to ladies' underwear	Fast Action Tape cutter
205	MF7602AC11-D40Z12	4.0 mm	Trims and attaches elastic or binding in one operation	FS332C11-2D40Z12	BSa-1(mod)	602	8 to 16spi		C	Attaching elastic to ladies' underwear	
206	MF7605AE12-D64MD1TC4Z2	6.4 mm	Fitted with photo cell and bracket, top mounted Synchronizer hub and positioning bracket, and new ARA Metering device control boxes.								
207	MFC7406AH21-C48SC1UT4Z9	4.8 mm	MFC replacement for CS122H21-2C48UT4Z9 and with stitch condensing added	New	Efa-1 (INV)	407	8 to 16spi		H	Hemming	Klipp-it, Needle Thread Blower, Uncurler, Stitch Condensing
208	MFC7602AC11-D32TC2Z6	3.2mm	Trims and attaches elastic or binding in one operation	CS132C11-2D32TC2Z6	BSa-1(mod)	602	8 to 16spi		C	Attaching elastic to ladies' underwear	Tape Cutter
209	MFC7602AC11-D32TC4Z12	3.2 mm	Trims and attaches elastic or binding in one operation	CS132C11-2D32TC4Z12	BSa-1(mod)	602	8 to 16spi		C	Attaching elastic to ladies' underwear	Fast Action Tape cutter
210	MFC7602AC11-D32Z13	3.2 mm	Trims and attaches elastic or binding in one operation	CS132C11-2D32Z13	BSa-1(mod)	602	8 to 16spi		C	Attaching elastic to ladies' underwear	
211	MFC7602AC11-D40TC2Z1	4.0 mm	Trims and attaches elastic or binding in one operation	CS132C11-2D40TC2Z1	BSa-1(mod)	602	8 to 16spi		C	Attaching elastic to ladies' underwear	Tape Cutter
212	MFC7602AC11-D40TC4Z11	4.0 mm	Trims and attaches elastic or binding in one operation	CS132C11-2D40TC4Z11	BSa-1(mod)	602	8 to 16spi		C	Attaching elastic to ladies' underwear	Fast Action Tape cutter
213	MFC7602AC11-D40Z14	4.0 mm	Trims and attaches elastic or binding in one operation	CS132C11-2D40Z14	BSa-1(mod)	602	8 to 16spi		C	Attaching elastic to ladies' underwear	
214	MFC7605UE21-B56PL1SUT5Z2	5.6mm	Juki Only								
215	MFC7605UE21-B56UT5Z1	5.6 mm	Juki Only								