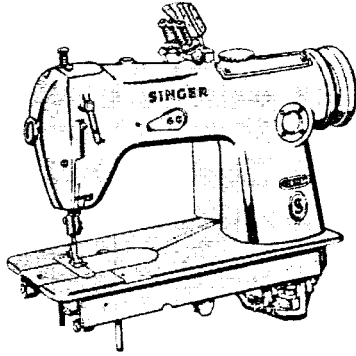
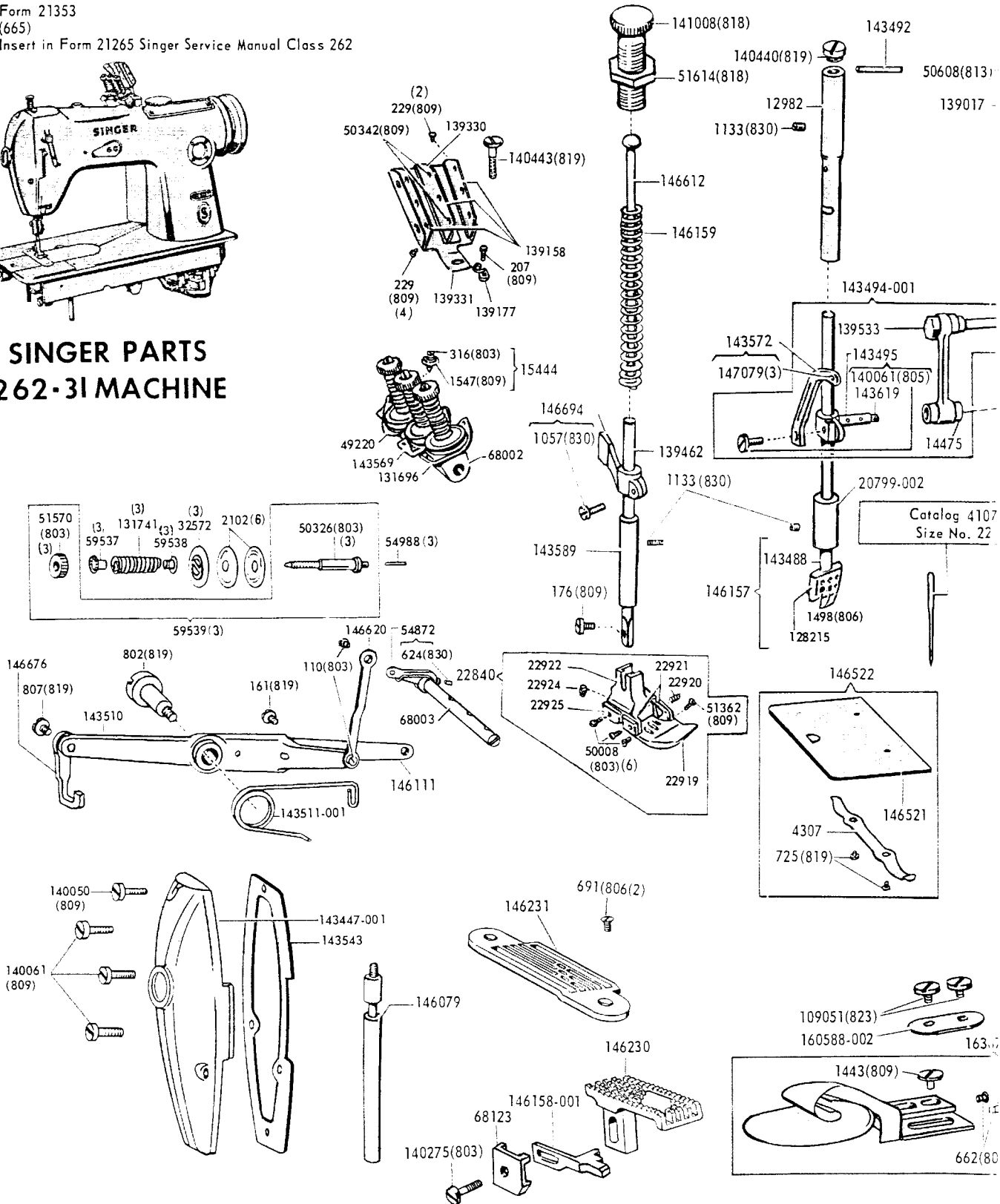


SINGER
262-31

Form 21353
 (665)
 Insert in Form 21265 Singer Service Manual Class 262



SINGER PARTS 262-31 MACHINE



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NUMERICAL LIST OF PARTS
262-31 MACHINE

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
72(803)	Tension (looper thread) Releaser Slide Hinge Screw(3)	624(830)	Arm Shaft (horizontal) Thrust Collar Set Screw(2)	15444	Tension (needle thread) Releasing Shaft Stop Screw 316(803) with 1547(809)
82(803)	Tension (looper thread) Releaser and Releaser Slide Connecting Link Hinge Screw	624(830)	Feed Lifting Rock Shaft Bushing (front) Set Screw	16387-001	Lap Seam Feller on Shank (adjustable) with Yielding Lower Scroll, for 1/8 in. - 1/8 in. H. with 1443(809), and two 662(809) Note: No. 16387-001 (1/4 H) is furnished as regular to the machine when called for in standard gauge of 1/8 in. - 1/8 in. H
110(803)	Tension (looper thread) Releaser Slide Connecting Link Hinge Screw	624(830)	Feed Lifting Rock Shaft Bushing (back) Set Screw	16532	Arm Dowel Pin(2)
110(803)	Tension (needle thread) Releasing Shaft Crank Connecting Link Hinge Screw(2)	624(830)	Feed Rock Shaft Bushing (back) Set Screw	20799-002	Needle Bar Bushing (lower)
144(804)	Arm Shaft (horizontal) Screw (back)	624(830)	Feed Rock Shaft Bushing (front) Set Screw	20805	Thread (looper) Take-up Stripper Plate 152571 with 7071, 139148, 142312, 142313, 146623, 146624, 146626 and three 190(809)
157(819)	Feed Lifting Rock Shaft Crank (front) Clamping Screw	624(830)	Looper (back) Set Screw	21125-002	Tension (looper thread) Releaser Slide
157(805)	Oil Pump (centrifugal) Body Screw(3)	624(830)	Looper (intermediate) Set Screw	21400	Looper Throw-out Spring
158(805)	Feed Bar Carrier Clamping Screw(2)	624(830)	Tension (needle thread) Releasing Shaft Crank Set Screw	22799	Lap Seam Feller on Shank (adjustable) with Yielding Lower Scroll, for 9/64 in. - 9/64 in. H. Code No. 501 with 1443(809) and two 662(809) Note: No. 22799 (Code No. 501 is furnished as regular to machine when called for in standard 9/64 in. - 9/64 in. H)
161(819)	Presser Bar Lifting Lever Extension Screw(2)	662(809)	Lap Seam Feller Bottom Shell Yielding Spring Screw(2)	22840	Presser Foot (triple hinged) complete, for 1 8 in. - 1 8 in. and 9 64 in. - 9 64 in. gauges, Nos. 22919, 22920, 22922, 22924, 22925, 51362(809) two 22921 and six 50008(803) Note: No. 22840 is furnished as regular to the machines when called for in standard gauges of 1 8 in. - 1 8 in. and 9 64 in. - 9 64 in. Note: For 1 8 in. - 1 8 in., order Code No. 501. For 9 64 in. - 9 64 in. order Code No. 502 Note: When ordering No. 22840, code for gauge required must be stated.
175(830)	Looper Ball Crank Pitman End Bearing (left) Cap Screw(2)	691(806)	Throat Plate Screw(2)	22849	Arm Shaft (horizontal) with 1036(830) and 140542(830)
175(830)	Looper Ball Crank Pitman End Bearing (right) Body Cap Screw(2)	724(809)	Thread (needle) Eyelet (side of arm) Screw	22850	Arm Shaft (horizontal) 22849 with 140359(805), 143236 and 143494-001
176(805)	Feed Bar Carrier Hinge Pin Clamping Screw(2)	725(819)	Bed Slide (left) Spring Screw(2)	22919	Presser Foot Plate for 1 8 in. - 1 8 in. and 9 64 in. - 9 64 in. gauges Note: For 1 8 in. - 1 8 in., order Code No. 501. For 9 64 in. - 9 64 in. order Code No. 502 Note: When ordering No. 22919, code for gauge required must be stated.
176(809)	Presser Foot Screw	802(819)	Presser Bar Lifting Lever Hinge Screw	22920	Presser Foot Plate Leveling Spring
176(809)	Slack Thread Controller Clamp Screw	807(819)	Presser Bar Guide Bracket Lifter Hinge Screw	22921	Presser Foot Plate and Yielding Heel Connection(2)
176(809)	Thread (needle) Eyelet (side of arm) Position Screw	896(830)	Looper Avoiding Eccentric Connection Clamping Screw(2)	22922	Presser Foot Shank
189(805)	Oil Pump (centrifugal) Screen Frame Screw(3)	896(830)	Looper Ball Crank Connection Cap (lower) Screw(2)	22924	Presser Foot Yielding Heel Spring
190(805)	Thread (looper) Take-up Stripper Plate Support Plate Screw(4)	906(830)	Looper Holder Clamping Screw	22925	Presser Foot Yielding Heel
190(809)	Thread (looper) Take-up Stripper Staple (left) Screw	965(805)	Thread (looper) Take-up Stripper Set Screw	32572	Tension (needle thread) Releasing Disc(3)
190(809)	Thread (looper) Take-up Stripper Staple (right) Screw(2)	1036(830)	Bed Leg (back) Screw(2)	43525	Lap Seam Feller Shank Pin
190(809)	Thread (looper) Take-up Thread Guide (right) and Thread Retainer Screw	1036(830)	Needle Bar Connecting Link Hinge Stud Position Set Screw	49220	Tension (needle thread) Thread Guide (back)
193(805)	Oil Wick Holder Tube Bracket Screw	1057(830)	Presser Bar Guide Bracket Clamping Screw	50008(803)	Presser Foot Plate and Yielding Heel Connection Hinge Screw(2)
197(805)	Feed Lifting Rock Shaft Oil Wick Clamping Plate Screw	1133(830)	Needle Bar Bushing (upper) Set Screw	50008(803)	Presser Foot Plate Hinge Screw(2)
197(819)	Oil Removing Wick (head end) Hinge Plate and Cover Screw(4)	1133(830)	Needle Bar Bushing (lower) Set Screw	50008(803)	Presser Foot Yielding Heel Hinge Screw(2)
207(805)	Arm Shaft (horizontal) Flanged Bushing (back) Oil Sump Tube Holder Screw	1133(830)	Presser Bar Bushing (lower) Set Screw	50027(809)	Thread (looper) Thread Tube Thread Guide Screw
207(809)	Thread (needle) Eyelet Screw	1259(830)	Arm Shaft (horizontal) Bevel Gear Set Screw(2)	50123(805)	Oil Pump (centrifugal) Impeller Locking Screw
217(809)	Feed Eccentric Clamping Washer Screw(2)	1259(830)	Arm Shaft (upright) Bevel Gear (lower) Set Screw(2)	50257(809)	Oil Flow Window Cap Screw(4)
217(809)	Tension (looper thread) Releaser Screw(2)	1259(830)	Arm Shaft (upright) Bevel Gear (upper) Set Screw(2)	50258(805)	Feed Rock Shaft Cap Screw (long)
223(805)	Feed Lifting Rock Shaft Cap Screw(2)	1259(830)	Bed Rotary Shaft Bevel Gear Set Screw(2)	50326(803)	Tension (needle thread) Screw Stud(3)
223(805)	Feed Rock Shaft Cap Screw	1302(809)	Looper (front) Screw (left)	50328(803)	Feed Regulating Screw
228(805)	Feed Bar Carrier Oil Wick Holder Screw(2)	1443(809)	Looper Avoiding Eccentric Set Screw(2)	50342(809)	Thread (needle) Thread Guide (intermediate) Screw(2)
228(805)	Feed Lifting Rock Shaft and Feed Rock Shaft Oil Wick Holder Screw	1470(819)	Looper (front) Screw (right)	50504(830)	Arm Shaft (upright) Bushing (upper) Set Screw
229(809)	Thread (needle) Thread Guide (intermediate) Bracket Screw(2)	1470(819)	Lap Seam Feller Adjusting Screw	50554(830)	Bed Rotary Shaft Bushing (front) Set Screw
229(809)	Thread (needle) Thread Guide (left) Screw(2)	1470(819)	Bed Slide (right) Latch Guide Screw(2)	50555(805)	Arm Shaft (horizontal) Plug Screw
229(809)	Thread (needle) Thread Guide (right) Screw(2)	1485(805)	Bed Slide (right) Spring Screw(2)	50579(809)	Feed Bar Slide Block Oil Wick Holder Screw
231(805)	Looper Holder Rock Shaft Bracket Oil Plug Screw	1498(806)	Needle Bar Connecting Stud Slide Block Guide Screw(2)	50608(813)	Arm Hole Plug Screw (for access to Needle Bar Bushing Oil Wick)
240(809)	Looper Throw-out Spring Screw	1518(809)	Needle Set Screw(3)	51011(809)	Looper (front) Screw (right)
316(803)	Tension (needle thread) Releasing Shaft Stop Screw	1518(809)	Feed Lifting Rock Shaft Connecting Rod Hinge Screw Nut	51061(830)	Feed Eccentric Body Set Screw (3)
335(819)	Arm Top Cover and Switch Regulator Cap Latch Screw	1518(809)	Feed Rock Shaft Connecting Rod Hinge Screw Nut		
440(830)	Feed Lifting Eccentric Set Screw(3)	1520(809)	Looper Ball Crank Pitman Ball Screw Stud (right) Nut		
447(830)	Looper Throw-out Releaser Guide Screw and Pitman Rod Stop	1547(809)	Looper Ball Crank Pitman End Bearing (left) Nut		
448(830)	Bed Rotary Shaft Bushing (back) Set Screw	1607(819)	Tension (needle thread) Releasing Shaft Stop Screw Nut		
448(830)	Looper Ball Crank Hinge Pin Set Screw(2)	1628(819)	Feed Dog Stop Screw Nut		
448(830)	Looper Holder Rock Shaft Bushing (back) Set Screw	1664(809)	Thread (looper) Thread Tube Screw Stud Nut		
448(830)	Looper Holder Rock Shaft Bushing (front) Set Screw	1698(803)	Looper Ball Crank Pitman End Bearing (left) Nut		
454(830)	Bed Rotary Shaft Collar Set Screw	1700(819)	Tension (looper thread) Screw Stud Nut		
460(830)	Feed Rock Shaft Collar Set Screw(2)	1735(803)	Looper Throw-out Releaser Guide Screw and Pitman Rod Stop Nut		
460(830)	Feed Lifting Rock Shaft Collar Set Screw(4)	2102	Tension (looper thread) Releaser and Releaser Slide Connecting Link Hinge Screw Nut		
465(830)	Thread (looper) Take-up (left) Set Screw(2)	2102	Tension (looper thread) Disc(6)		
465(830)	Thread (looper) Take-up (right) Set Screw	4307	Tension (needle thread) Disc(6)		
		7071	Bed Slide (left) Spring		
		7071	Feed Eccentric Clamping Washer(2)		
		7071	Looper Ball Crank Pitman Rod Oil Shield Screw Washer		
		7071	Thread (looper) Take-up Thread Guide (right) and Thread Retainer Screw Washer		
		7071	Thread (needle) Eyelet (side of arm) Position Washer		
		12982	Needle Bar Bushing (upper)		
		13994	Needle Bar Bushing (lower and upper)		
		14475	Oil Wick Clip(2)		
			Needle Bar Connecting Link Screw Cap Disc (fiber)		

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
51159(809)	Looper Throw-out Releaser Cap Screw(2)	132790	Looper Ball Crank Connection Ball Sleeve (two pieces)	143024	Bed Hole Plug
51282(819)	Attachment Slide Spring Screw	139017	Arm Hole Plug Screw Washer (for use with 50608)	143031	Feed Bar Carrier Oil Wick (felt) for oiling Feed Bar Connecting Link
51283(830)	Machine Pulley Set Screw(2)	139111	Needled Bar Connecting Stud Slide Block	143032	Feed Bar Carrier Oil Wick Holder
51320(830)	Looper Ball Crank Arm Clamping Screw	139148	Thread (looper) Take-up Stripped Staple (right)	143039	Feed Lifting Rock Shaft Cap
51362(809)	Presser Foot Plate Leveling Spring Screw	139158	Thread (needle) Thread Guide (right)	143040	Feed Lifting Rock Shaft Connecting Rod
51369(813)	Arm Top Cover Screw(4)	139158	Thread (needle) Thread Guide (left)	143049	Feed Rock Shaft Connecting Rod
51369(805)	Oil Lead Screw	139158	Thread (needle) Thread Guide (intermediate)	143052	Feed Lifting Rock Shaft and Feed Rock Shaft Oil Wick Holder
51460(805)	Looper Ball Crank Pitman Rod Oil Shield Screw	139177	Thread (needle) Eyelet	143061	Oil Flow Body Gasket(2)
51570(803)	Tension (looper thread) Regulating Thumb Nut(3)	139330	Thread (needle) Thread Guide (intermediate) Bracket	143062	Oil Flow Window
51570(803)	Tension (needle thread) Regulating Thumb Nut(3)	139331	Thread (needle) Thread Guide Bracket	143063	Oil Flow Window Cap
51614(818)	Pressure Regulating Thumb Screw Nut	139462	Presser Bar	143065	Oil Pipe Clamping Sleeve
51715(830)	Looper Ball Crank Connection Cap (upper) Screw Stud Nut(2)	139533	Needle Bar Connecting Link Screw Cap	143066	Oil Pipe Clamping Sleeve Nut
51769(803)	Looper Ball Crank Pitman Rod Nut	140050(809)	Face Plate Screw (upper)	143071	Oil Pump (centrifugal) Body Position Pin(2)
52266	Feed Bar Slide Block	140061(809)	Face Plate Screw (lower)(3)	143073	Oil Pump (centrifugal) Impeller
52267	Feed Bar Slide Block 52266 with 125060	140061(805)	Needle Bar Connecting Stud and Thread Take-up Lever Clamping Screw	143124	Oil Pipe Clamping Sleeve(4)
54242	Slack Thread Controller Clamp	140180(809)	Thread Guide (front of arm) Screw	143125	Oil Pipe Clamping Sleeve Nut(4)
54490	Looper (back) closed eye for 3/32 in. - 3/32 in. to 3/16 in. - 3/16 in. gauges, in steps of 1/32 in. Note: No. 54490 is furnished as regular to the machine when called for in standard gauge of 1/8 in. - 1/8 in. and 9/64 in. - 9/64 in. Note: When ordering No. 54490, state gauge required.	140230(803)	Feed Lifting Rock Shaft Connecting Rod Hinge Screw	143126	Looper Holder Rock Shaft Bracket Oil Pipe Clamping Sleeve Adaptor
54491	Looper (front) closed eye for 3/32 in. - 3/32 in. to 3/16 in. - 3/16 in. gauges in steps of 1/32 in. Note: No. 54491 is furnished as regular to the machine when called for in standard gauge of 1/8 in. - 1/8 in. and 9/64 in. - 9/64 in. Note: When ordering No. 54491, state gauge required.	140230(803)	Feed Rock Shaft Connecting Rod Hinge Screw	143126	Oil Pipe Clamping Sleeve Adaptor for 146024(2)
54492	Looper (intermediate) closed eye	140239(809)	Slack Thread Controller Position Screw	143176	Number Plate Rivet(2)
54872	Tension (needle thread) Releasing Shaft Crank with 624(830)	140239(830)	Oil Wick Position Bracket Screw	143176	Trade Mark Rivet(2)
54988	Tension (needle thread) Releasing Pin(3)	140275(803)	Feed Dog Screw	143236	Arm Shaft (horizontal) Screw Plug (front) Washer (fiber)
59456	Needle Bar Connecting Stud Slide Block Guide Screw Washer(2)	140296(830)	Arm Shaft (horizontal) Bushing (center) Set Screw	143236	Feed Lifting Rock Shaft Oil Plug Screw Washer (fiber)
59537	Tension (looper thread) Spring Bushing (large)(3)	140296(830)	Arm Shaft (horizontal) Flanged Bushing (back) Set Screw	143236	Feed Rock Shaft Oil Plug Screw Washer (fiber)
59537	Tension (needle thread) Spring Bushing (large)(3)	140298(830)	Arm Shaft (upright) Bushing (lower) Set Screw	143370	Oil Lead
59538	Tension (looper thread) Spring Bushing (small)(3)	140321(830)	Bed Rotary Shaft Plug Screw	143447-001	Face Plate
59538	Tension (needle thread) Spring Bushing (small)(3)	140321(830)	Bed Rotary Shaft Plug Screw Locking Screw	143488	Needle Bar (hollow)
59539	Tension (needle thread) Screw Stud 50326(803) with 51570(803)(3)	140331(830)	Arm Shaft (horizontal) Flanged Bushing (front) Set Screw	143490	Needle Bar Bushing (lower and upper) Oil Wick
64342	Bed Rotary Shaft Collar with 454(830)	140333(830)	Arm Shaft (horizontal) Bevel Gear Position Screw	143491	Needle Bar Bushing (lower and upper) Oil Wick complete, Nos. 143490, 146703 and two 13994
68002	Tension (needle thread) Bracket	140359(805)	Arm Shaft (horizontal) Screw Plug (front)	143492	Needle Bar Bushing (lower and upper) Oil Wick Guide Tube (in arm)
68003	Tension (needle thread) Releasing Shaft Looper (intermediate) 54492 with 1302(809), 51011(809) and 54491	140359(805)	Feed Lifting Rock Shaft Oil Plug Screw	143494-001	Needle Bar Connecting Link with 14475, 139533 and 143495
68015	Needle Guard (movable) Clamp	140359(805)	Feed Rock Shaft Oil Plug Screw	143495	Needle Bar Connecting Stud with 140061(805) and 143619
109051(823)	Lap Seam Feller Clamping Plate Screw(2)	140439(805)	Looper Holder Rock Shaft Oil Plug Screw	143496	Needle Bar Connecting Stud Slide Block Guide
125060	Feed Bar Slide Block Hinge Stud	140440(819)	Needle Bar Bushing (upper) Oil Plug Screw	143510	Presser Bar Lifting Lever
126150	Looper Holder Rock Shaft Bracket Screw Washer(2)	140442(803)	Tension (looper thread) Screw Stud(3)	143511-001	Presser Bar Lifting Lever Spring
128215	Needle Clamp with three 1498(805), for 3/32 in. - 3/32 in. to 3/16 in. - 3/16 in. gauges Note: No. 128215 is furnished as regular to the machine when called for in standard gauges of 1/8 in. - 1/8 in. and 9/64 in. - 9/64 in. Note: When ordering No. 128215, state gauge required	140443(809)	Tension (needle thread) Bracket Screw	143543	Face Plate Gasket
128551	Looper Ball Crank Pitman Ball Screw Stud (right) Nut Locking Plate	140542(830)	Needle Bar Crank Position Screw	143569	Tension (needle thread) Thread Guide (center)
131696	Tension (looper thread) Thread Guide(3)	140552(830)	Needle Bar Connecting Link Hinge Stud Clamping Screw	143570	Thread Guide (front of arm)
131696	Tension (needle thread) Thread Guide (front)	140553(805)	Oil Removing Wick (head end) Holder Body Hinge Screw	143571	Thread (needle) Eyelet (side of arm)
131740	Tension (looper thread) Spring(3)	140610(819)	Arm Hole Plug Screw (for access to Needle Bar Connecting Link Hinge Stud Clamping Screw and Needle Bar Connecting Link Hinge Stud Position Set Screw)	143572	Thread (needle) Take-up with three 147079
131741	Tension (needle thread) Spring(3)	140640(805)	Looper Holder Rock Shaft Bracket Oil Plug Screw (front)	143589	Presser Bar Bushing (lower)
131888-002	Slack Thread Controller	140695(819)	Feed Dog Stop Screw	143619	Needle Bar Connecting Stud Oil Wick (felt)
131927	Looper Ball Crank Connection Cap (upper) Screw Stud(2)	140734(805)	Looper Holder Rock Shaft Bracket Screw(2)	146022	Oil Pipe with two each 143124 and 143125, for oiling Looper Rock Shaft Hinge Pin
131928	Looper Ball Crank Connection Cap (upper) Screw Stud Nut Lock Washer(2)	141008(819)	Pressure Regulating Thumb Screw	146024	Oil Pump (centrifugal) Body 146659 with 146025 and two 143126
		141139(869)	Machine Base and Oil Reservoir Drain Plug	146025	Oil Pump (centrifugal) Body Plug
		141286(805)	Feed Lifting Rock Shaft Crank (back) Clamping Screw	146077	Arm Shaft (upright)
		141286(805)	Feed Rock Shaft Crank Clamping Screw	146078	Bed Leg (back)
		142309	Tension (looper thread) Uncurling Plate (back)	146079	Bed Leg (front, long)
		142310	Tension (looper thread) Uncurler Plate (front)	146091	Feed Rock Shaft
		142312	Thread (looper) Take-up Thread Guide (right)	146092	Feed Rock Shaft Nos. 197(805), 140359(805), 143236, 146091, 146891, 146896, 147047 and suitable length of No. 1229 White Lighter Wicking
		142313	Thread (looper) Take-up Thread Guide (right) Thread Retainer	146094	Feed Lifting Rock Shaft Crank (back) with 141286(805)
		142314	Thread (looper) Thread Tube Thread Guide	146095	Feed Lifting Rock Shaft
		142385	Attachment Slide	146096	Feed Lifting Rock Shaft Nos. 197(805), 140359(805), 143236, 146095, 146891, 146892, 147047 and suitable length of No. 1229 White Lighter Wicking
		142386	Attachment Slide complete, Nos. 51282(819), 142385 and 146874	146097	Feed Rock Shaft Bushing (front)
		143015	Arm Shaft (upright) Bevel Gear (lower) left hand spiral with two 1259(830)	146098	Feed Rock Shaft Cap
		143015	Arm Shaft (upright) Bevel Gear (upper) left hand spiral with two 1259(830)	146099	Feed Rock Shaft Crank with 141286(805)
				146110	Oil Pipe with two each 143124 and 143125, for oiling Thread (under) Take-up Shaft Front Bearing

NUMBER	DESCRIPTION	NUMBER	DESCRIPTION	NUMBER	DESCRIPTION
146111	Presser Bar Lifting Lever Extension	146550	Looper Avoiding Eccentric with two 1259(830)	146883	Feed Eccentric (adjustable) complete, Nos. 50328(803), two each 217(809), 7071 and three 51061(830)
146148	Machine Base and Oil Reservoir with 141139(869)	146551	Arm Screw (back)(2)	146884	Feed Lifting Eccentric with three 440(830)
146150	Machine Base and Oil Reservoir Gasket (left)	146552	Arm Screw (front)(2)	146889	Feed Lifting Rock Shaft Crank (front) with 157(819)
146151	Machine Base and Oil Reservoir 146148 with 146150, 146245, 146640, 146693, 151560 and 151561	146554	Looper Avoiding Eccentric Slide Block	146891	Feed Lifting Rock Shaft Oil Wick
146157	Needle Bar complete for 3/32 in. - 3/32 in. to 3/16 in. - 3/16 in. gauges, Nos. 128215 and 143488 Note: No. 146157 is furnished as regular to the machine when called for in standard gauges of 1/8 in. - 1/8 in. and 9/64 in. - 9/64 in. Note: When ordering No. 146157, state gauge required.	146556	Looper Ball Crank	146892	Feed Rock Shaft Oil Wick
146158-001	Needle Guard (movable) for 3/32 in. - 3/32 in. to 9/64 in. - 9/64 in. gauges Note: When ordering No. 146158-001, gauge need not be specified.	146557	Looper Ball Crank Connection with two each 896(830), 51715(830), 131927 and 131928	146896	Feed Lifting Rock Shaft Oil Wick (long)
146159	Presser Bar Spring	146558	Looper Ball Crank Connection 146557 with 132790, 146556, and 164232	146897	Feed Rock Shaft Oil Wick (long)
146164	Tension (looper thread) Thread Guard	146559	Looper Ball Crank Hinge Pin	146897	Looper Ball Crank Arm with 51320(830)
146165-001	Tension (looper thread) Releaser, Nos. 82(803), 1735(803), 21125-002, 142309, 142310, 146620, two 217(809) and three each 72(803), 146792 and 146795	146565	Looper Holder with 896(830) and two 624(830)	146911	Pair of Mated Gears for Upper Shaft, Nos. 143015 and 146864
146225	Looper Holder Rock Shaft with 140439(805)	146567	Looper Holder Bushing (eccentric)	146919	Looper Ball Crank Pitman Head (right) with 146948 and two 175(830)
146226	Looper Holder Rock Shaft Bushing (back)	146568	Looper Holder Hinge Pin	146923	Looper Ball Crank Arm 146897 with 1520(809), 128551, 146948 and two 175(830)
146227	Looper Holder Rock Shaft Bushing (front)	146591	Oil Flow Body	146947	Looper Ball Crank Pitman Rod Oil Shield
146230	Feed Dog, 17 teeth (10 teeth to the inch) for 3/32 in. - 3/32 in., 1/8 in. - 1/8 in. and 9/64 in. - 9/64 in. gauges, for use with 22840 and 146231 Note: No. 146230 is furnished as regular to the machine when called for in standard gauges of 1/8 in. - 1/8 in. and 9/64 in. - 9/64 in. Note: When ordering No. 146230, state gauge required.	146593	Oil Pipe	146948	Looper Ball Crank Pitman Ball Screw Stud (right)
146231	Throat Plate for 3/32 in. - 3/32 in., 1/8 in. - 1/8 in. and 9/64 in. - 9/64 in. gauges, for use with 22840 and 146230 Note: No. 146231 is furnished as regular to the machine when called for in standard gauges of 1/8 in. - 1/8 in. and 9/64 in. - 9/64 in. Note: When ordering No. 146231, state gauge required.	146597	Oil Pipe complete from Oil Pump to Arm Shaft (horizontal) Center Bearing 146593 with 143065 and 143066	146965	Looper Ball Crank Pitman Rod
146232	Bed Slide (right) Body for 146233	146600	Oil Pump (centrifugal) Cover	146966	Looper Ball Crank Pitman Rod 146965 with 51769(803)
146232	Bed Slide (right) Latch-type complete for Throat Plates with 226 off-set, Nos. 146232, 146688, 146689, 146690, 146691 and four 1470(819) Note: No. 146233 is to be used with Throat Plate No. 146231	146604	Oil Wick for oiling Looper Ball Crank Pitman End Bearing (left)	146967	Looper Ball Crank Pitman Rod with Throw-out Device complete, Nos. 240(809), 447(830), 1700(819), 21400, 146966, 146968, 146969, 146970, 146971 and two 51159(809)
146234	Looper Avoiding Eccentric Connection (forked) with two 896(830)	146605	Oil Wick Holder	146968	Looper Throw-out Releaser
146235	Thread (looper) Take-up Stripper Staple (left)	146606	Oil Wick Position Bracket with 140239(830)	146969	Looper Throw-out Releaser Cap
146238	Thread (looper) Thread Tube	146612	Presser Bar Spring Guide Pin	146970	Looper Throw-out Releaser Guide
146240	Feed Bar	146616	Pair of Mated Gears for Lower Shaft, Nos. 143015 and 146517	146971	Looper Throw-out Sleeve
146241	Feed Bar 146240 with 1607(819) and 140695(819)	146618	Tension (looper thread) Screw Stud 140442(803) with 51570(803)(3)	147005-001	Arm Shaft (horizontal) Flanged Bushing (front)
146243	Feed Bar Assembly 146241 with 146244	146620	Tension (needle thread) Releasing Shaft Crank Connecting Link	147022	Feed Bar Carrier with two each 158(805) and 176(805)
146244	Feed Lifting Rock Shaft Crank (front) 146889 with 50579(809), 52267, 146539 and 146881	146621	Thread (looper thread) Releaser Slide Connecting Link	147023	Feed Bar Carrier Hinge Pin
146245	Machine Base and Oil Reservoir Oil Return Wick Position Pad (felt)	146622	Thread (looper) Take-up (right) with 465(830)	147024	Feed Bar Carrier Oil Wick Holder 143032 with 143031
146246	Combination of Feed and Stitch Regulator Parts, Nos. 143015, 143040, 143049, 146864, 146883 and 146884	146623	Thread (looper) Take-up Stripper	147028	Feed Lifting Rock Shaft Bushing (back)
146505	Arm Shaft (upright) Bushing (lower)	146624	Thread (looper) Take-up Stripper Holder with 906(830)	147028	Feed Rock Shaft Bushing (back)
146508	Arm Top Cover Gasket	146626	Thread (looper) Take-up Stripper Plate Support Plate(2) Note: One No. 146626 is screwed to Machine Bed	147029	Feed Lifting Rock Shaft Collar with two 460(830)(2)
146512	Machine Pulley (disc power) *V* belt groove (outside diameter of belt groove 2.9 in.) with two 51283(830)	146640	Machine Pad (felt)	147029	Feed Rock Shaft Collar with two 460(830)
146517	Bed Rotary Shaft Bevel Gear, right hand spiral with two 1259(830)	146657	Oil Pump (centrifugal) Screen	147037	Feed Lifting Rock Shaft Oil Wick (short)(2)
146518	Bed Rotary Shaft Bushing (back)	146658	Oil Pump (centrifugal) Screen Frame	147042	Feed Lifting Rock Shaft Bushing (front)
146519	Bed Rotary Shaft Bushing (front)	146659	Oil Pump (centrifugal) Body	147045	Feed Rock Shaft Oil Wick (short)(2)
146521	Bed Slide (left)	146671	Thread (looper) Thread Tube Screw Stud Nut Washer	147047	Feed Lifting Rock Shaft Oil Wick Clamping Plate
146522	Bed Slide (left) complete, Nos. 4307, 146521 and two 725(819)	146676	Presser Bar Guide Bracket Lifter	147047	Feed Rock Shaft Oil Wick Clamping Plate
146539	Feed Bar Slide Block Oil Wick Holder	146688	Bed Slide (right) Latch	147055	Oil Removing Wick (head end) Hinge Plate and Cover Gasket
		146689	Bed Slide (right) Latch Guide	147070	Arm Hole Plug Screw Washer (for use with 140610)
		146690	Bed Slide (right) Latch Spring	147079	Thread (needle) Take-up Thread Eyelet Bushing(3)
		146691	Bed Slide (right) Spring	147107	Oil Removing Wick (head end)
		146693	Machine Base and Oil Reservoir Oil Return Wick	147108	Oil Removing Wick (head end) Holder Body 146745 with 146698 and 147107
		146694	Presser Bar Guide Bracket with 1057(830)	147109	Looper Holder Rock Shaft Bracket Oil Plug Screw (front) Washer (fiber)
		146698	Oil Removing Wick (head end) Holder Body Spring	147111-001	Arm Shaft (upright) Bushing (upper)
		146703	Needle Bar Bushing (lower and upper) Oil Wick Clamp and Retainer	147112-001	Arm Shaft (horizontal) Flanged Bushing (back)
		146730	Looper Ball Crank Pitman End Bearing (left) with two 175(830)	147468	Arm Shaft (horizontal) Thrust Collar with two 624(830)
		146739	Looper Holder 146565 with 1664(809), 146567 and two 175(830)	149205	Oil Removing Wick (head end) Hinge Plate and Cover
		146745	Oil Removing Wick (head end) Holder Body	149206	Oil Removing Wick (head end) Holder Body complete, Nos. 140553(805), 146698, 146745, 147055, 147107 and 149205
		146790	Arm Shaft (horizontal) Flanged Bushing (back) Oil Sump Tube	151560	Machine Pad (felt, left back)
		146792	Tension (looper thread) Releaser(3)	151561	Machine Pad (felt, left front)
		146795	Tension (looper thread) Uncurler(3)	152503	Arm Shaft (horizontal) Bushing (center)
		146864	Arm Shaft (horizontal) Bevel Gear, right hand spiral with 140333(830) and two 1259(830)	152569	Bed Rotary Shaft
		146867	Arm Top Cover	152571	Thread (looper) Take-up Stripper Plate
		146868	Arm Top Cover and Stitch Regulator Cap	152574	Thread (looper) Take-up (left) with two 465(830)
		146869	Arm Top Cover and Stitch Regulator Cap complete, Nos. 335(819), 146868, 146870 and 146871	152576	Bed Rotary Shaft 152569 with 132790, 146556, 164232 and two 131928
		146870	Arm Top Cover and Stitch Regulator Cap Gasket	160588-002	Lap Seam Feller Clamping Plate
		146871	Arm Top Cover and Stitch Regulator Cap Latch	164232	Looper Ball Crank Connection Ball Sleeve Guide
		146874	Attachment Slide Spring		Needle Car. No. 4107 (Size No. 22)
		146881	Feed Bar Slide Block Oil Wick		