

SINGER
51W101

MACHINE NO. 51W101

5-27-57

Dept. 40 (Mr. Seeley)

53 (2)

61

70

70-2

83-1

86

88

89

92 Mr. C.R. Odermann

Mr. F. Breul (2)

Mr. R. Carmichael

Mr. A. Philip

Mr. R.W. Hewey
Mr. H.J. Carter
Mr. F. Ellison

MACHINE NO. 51w101

*204920 Arm with 200439C and 204705
213434 " Base
204235 " " Position Pin (2)
200010E " " Screw (3)
202005 " " " Washer (3)
204163 " Cap
200278X " " Screw
202248 " " " Washer
10554 " Position Pin (2)
200963E " Screw (3)
202005 " " Washer (3)
213622 " Shaft
204705 " " Bushing (front)
200439C " " " Position Screw
213432 " " " Connection with four 200054E (2)
200054E " " " Screw
202299 " " Oil Packing (wick) (2)
*221203 Bed with 203248, 203249, two each 200362C, 200516E, 200840E
and 202299
233939 Bobbin
203210 " Case Base with 202056, 203211 to 203213 and 203216
203211 " " " Latch
*202056 " " " " Pin
203212 " " " " Plunger
203213 " " " " Spring
203209 " " Cap with 200984C, 203214, 203215 and two 200594E
203214 " " Tension Spring
200984C " " " " Regulating Screw

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200594E	Bobbin Case Tension Spring Screw
203215	" " Thread Guide
200594E	" " " " Screw
203216	" " Washer (cloth)
203217	Bobbin Case complete, Nos. 203209 and 203210
208656	Face Plate with 200366X, 200368X, 202087, 202090, 204185, 204281 and two 200397X
200053C	" " Screw (2)
204185	" " Thread Guide
200397X	" " " " Set Screw
208657	Face Plate complete, Nos. 200286F, 200577AL, 201527C, 202088, 204059, 204280, 204933, 204934, 206639 and 208656
213426	Feed Bar
213425	" " 213426 with 200214E, 201525E, and 221508
200214E	" " Hinge Screw
201525E	" " " " Nut
241984	" Dog for 242000 (Formerly Serial 95470)
203609	" " Lever with 200098E
200362C	" " " Adjusting Screw
201524E	" " " " " Check Nut
200263D	" " " Hinge Screw
201528D	" " " " " Nut
221206	" " " Post
221210	" " " " 221206 with 200265E, 201525E, 203609, 203610, 221211, 221212, four each 200054E and 200578X
221209	" " " " Cover (back)
221260	" " " " " (front)
200159F	" " " " " Clamp Screw

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221211	Feed Dog Lever Post Cover (side) with 200362C and 201524E
200583X	" " " " " (back or front) Screw (8)
200578X	" " " " " (side) Screw
200024C	" " " " " Screw (2)
221212	" " " " " Support
200054E	" " " " " " Screw
200008C	" " " " " " " (2)
203637	" " " " " " " Washer (2)
203610	" " " " " Slide Block
200265E	" " " " " " Hinge Screw
201525E	" " " " " " " " Nut
200098E	" " " " " Screw
213428	" " Driving Cam with 200382ALX and 200437C
241985	" " " " Fork Lever with 204195 and 204293 (Formerly Serial 95471)
241986	" " " " " " Connection with 200668C and 201525E (Formerly Serial 95472)
204194	" " " " " " Connection Clamp with 200031C
200031C	" " " " " " " " " Pinch Screw
200668C	" " " " " " " " " Screw Stud
201525E	" " " " " " " " " " " Nut
200002E	" " " " " " " " " Hinge screw
201522E	" " " " " " " " " " " Nut
*204195	" " " " " " " Shaft
204197	" " " " " " " Collar with 200113F
200113F	" " " " " " " " Set Screw
204293	" " " " " " " Position Pin
204196	" " " " " " " Sleeve (split)
200043C	" " " " " " " " Set Screw

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201524E Feed Driving Cam Fork Lever Shaft Sleeve Set Screw Nut
241987 Feed Driving Cam Fork Lever complete, Nos. 204194 and
241985 (Formerly Serial 95473)
200437C " " " Position Screw
200382ALX " " " Set Screw
204294 " " Rock Shaft
241988 " " " " 204294 with 200002E, 201522E and
241986 (Formerly Serial 95474)
202305 " " " " Center (2)
200043C " " " " " Set Screw (2)
221508 " " " " Crank with two 200383C
200383C " " " " " Set screw
213007 " Lifting Cam with 202126
204202 " " " Fork with 200027E
200027E " " " " Pinch Screw
202126 " " " Position Pin
200045E " " " Screw
203305 " " Rock Shaft
203315 " " " " 203305 with 203238
202305 " " " " Center (2)
200043C " " " " " Screw (2)
202276 " " " " Slide Block
203238 " " " " " " 202276 with 200243E and
201531E
200243E " " " " " Block Hinge Screw
201531E " " " " " " " Nut
241989 " Regulating and Reversing Handle (Formerly Serial
95475)
241990 " " " Reversing Handle 241989 with 200672C,
202622, 204210, 204213 and 213691)
(Formerly Serial 95476)

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241991	Feed Regulating and Reversing Handle complete, Nos. 200291E, 204211, 213433 and 241990 (Formerly Serial 95477)
241992	" " " " Handle Neutral Positioning Spring (Formerly Serial 95478)
200132E	" " " " Handle Neutral Positioning Spring Screw (2)
213691	" " " " Handle Position Pin
204210	" " " " " Shaft
204211	" " " " " " Crank with 200098F
213433	" " " " Reversing Handle Shaft Crank Link
200271E	" " " " " " " " Hinge Screw (lower)
200291E	" " " " " " Handle Shaft Crank " Hinge Screw (upper)
200 98F	" " " " " " Handle Shaft Crank Set Screw
204213	" " " " " " " " Sleeve (split)
200362C	" " " " " " " " Set Screw
202622	" " " " " " " " Washer
200457D	" " " " " " " " Stop Screw
201540E	" " " " " " " " " " Nut
241993	" " " " " " Lever (Formerly Serial 95479)
241994	" " " " " " " Bracket with two each 200457D and 201540E (Formerly Serial 95480)
201495C	" " " " " " Lever Bracket Screw (large)
200036E	" " " " " " " " " (small)
200262X	" " " " " " " Hinge Screw
200672C	" " " " " " " Screw Stud
*203239	Hook (sewing)
203240	" 203239 with 201253F, 201376C and 203379

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203290	Hock and Bobbin Case complete, Nos. 203217 and 203240
203242	" Bevel Gear, 24 teeth, with two 200383C
200383C	" " " Set Screw
203242	" " Pinion, 24 teeth, with two 200383C
200383C	" " " Set Screw
203306	" Counter Shaft
203244	" " " Collar with two 200393C
200393C	" " " " Set Screw
203245	" " " Driving Gear, 44 teeth with 200362C and 200439C
213157	" " " " Gear 203245 with 200045E and 213007
200439C	" " " " Gear Position Screw
200362C	" " " " " Set Screw
203246	" " " Gear, 22 teeth with two 200383C
200383C	" " " " Set Screw
202299	" " " Oil Packing (wick)
200840E	" " " " " " Stop Screw
213624	" Driving Shaft
203248	" " " Bearing with 202299
202299	" " " " Oil Packing (wick)
202126	" " " " Position Pin
200516E	" " " " Screw
203249	" " " Bushing (eccentric)
202299	" " " " Oil Packing (wick)
200362C	" " " " Set Screw
213141	" " " Collar with two 200393C
200393C	" " " " Set Screw
203379	" Gib
201376C	" " Hinge Screw

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201253F Hook Gib Screw
203625 " Post
203638 " " 203625 with 200555X, 202299, 203242, 203254, 203290
amd 203619
202299 " " Oil Packing (wick)
200008C " " Screw (2)
203637 " " " Washer (2)
221215 " " Slide
203619 " Socket
200555X " " Screw
203254 " Washer
240067 Knee Lifter Connection Lever
200262X " " " " Hinge Screw
227475 " " " " Lifting Rod with 202302
202302 " " " " " " Cotter Pin
208507 " " Lifting Lever
200262X " " " " Hinge Screw
237202 Machine Pulley (disc) (belt groove 2-3/4 in. diam.) (rim
diam. 5-1/4 in.) with 200328C
and 200335C
350419X " " Adjusting Screw
200328C " " Position Screw
200335C " " Set Screw
208613 Needle Bar (hollow)
204247 " " 208613 with 200125ALX, 200175D and 204250
204911 " " Connecting Link
200237C " " " " Hinge Screw Stud
201519E " " " " " " " Nut
206024 " " " Stud with two 200387C
200387C " " " " Set Screw

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204913	Needle Bar Frame
241995	" " " Cam Gear (Formerly Serial 95484)
241996	" " " " " Cover (Formerly Serial 95485)
200571D	" " " " " " Screw (3)
200062X	" " " " " " Stop Screw
234490	" " " Driving Bevel Pinion, 18 teeth, with two 200374C
200374C	" " " " Bevel Pinion Set screw
204919	" " " Pitman with 200741C, 201531E, 204921 and two 200110X
200741C	" " " " Ball Screw
*204921	" " " " " " Cap
200110B	" " " " " " Screw
201531E	" " " " " " Nut
204922	" " " " Connection (adjustable)
204841	" " " " " 204922 with 204923
204926	" " " " " 204841 with 204919, 204924 and two 200110X
204923	" " " " Connection Bearing
200110X	" " " " " Screw
204924	" " " " " Washer
200791E	" " " " " Slide screw
206505	" " " " " Stop
200135C	" " " " " " Screw
225908	" " " " " " Washer
228026	" " " " " Washer
201581X	" " " " " Wing Nut
241997	" " " Regulator with 201809, 202090 and 204928 (Formerly Serial 95486)
201816	" " " " Roller

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201809	Needle Bar Frame Regulator Roller	201816 with 202556
202556	" " " " "	Stud
*204928	" " " " "	Shaft
202574	" " " " "	Collar with 200380C
200380C	" " " " "	Set Screw
202090	" " " " "	Pin
200410C	" " " Screw Center	(lower or upper)
201517E	" " " " "	Nut (lower or upper)
204250	" " Thread Guide	
200175D	" " " " "	Screw
200125ALX	" Set Screw	
204251	Presser Bar (hollow) with	200074E
204252	" " Lifter	
200550C	" " " Hinge Screw	
208609	" " Lifting Bracket	
204931	" " " " "	208609 with 20 650F and 201525E
204254	" " " " "	Position Guide
200362C	" " " " "	Set Screw
204327	" " Packing Washer (felt)	
200504E	" " Screw Bushing (lower)	
204255	" " Spring	
200491X	" " Thumb Screw (pressure regulating)	
241998	" Foot, 46 needle hole (Formerly Serial 103305)	
200074X	" " Screw	
202068	Spool Holder Base	
200575X	" " " Screw	
204296	" " Wire	
200079X	" " " Hinge Screw	

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204297 Spool Holder complete, Nos. 200079X, 202068 and 204296
212920 Take-up Cam with 200335C and 200430AL
241999 " " 212920 with 200237C, 200383C, 201519E and
204911 (Formerly Serial 95488)
203172 " " Friction Washer
200430AL " " Position Screw
200383C " " " " Check Screw
200335C " " Set Screw
204262 " Lever
206556 " " 204262 with 204263
204263 " " Bearing with 204264
204264 " " " Position Pin
200043F " " " Screw
201816 " " Roller
204266 Take-up Lever complete, Nos. 200042F, 201816 and 206556
244048 Tension Disc
202090 " " Position Pin
204933 " Release Lever
200286F " " " Hinge Screw
201527E " " " " " Nut
204934 " " " " " Washer
200650F " " " Switch Screw Stud
201525E " " " " " " Nut
202407 " Spring
200632X " Stud
200397X " " Set Screw
201572X " Thumb Nut
204271 " Washer

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206639 Tension complete, Nos. 200632X, 201572X, 20 2407, 204271, and
two 244048

204274 Thread Controller Plate

200577AL " " " Screw

202098 " " Roller

204275 " " " Guard

202084 " " " " Washer

200300C " " " Screw

204276 " " Spring

204333 " " " Guard

200581X " " " " Screw

202087 " " " Stop

202083 " " " Stud with 204925

200366X " " " " Set Screw

204925 " " " " Washer

205987 Thread Controller complete, Nos. 200300C, 200581X, 202084,
202098, 204274, 204275 and 204333

204280 " " and Spring complete, Nos. 204276 and 205987

202412 " Guide

204459 " Guide

204281 " Retainer Guide Wire

202091 " " Sleeve

202092 " " Spring

204058 " " Stud

200368X " " " Set Screw

204059 Thread Retainer complete, Nos, 202091, 202092 and 204058

242000 Throat Plate, 50 needle hole, for 241984 (Formerly Serial
95489)

200577AL " " Screw (2)

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ACCESSORIES

202258 Bed Hinge Connection (2)
200570E " " " Screw (4)
233939 Bobbin (3)
259431 " Winder
228288 Drip Pan
228856 Feed Reversing Treadle and Pitman complete
228710 Knee Lifter Rock Lever
41400 Machine Rest Pin
130x17 Needles #16 (6)
120342 Oiler
228476 Screw Driver (Bobbin Case)
225498 " Driver
225554 Wrench