

HISTORICAL COPY

Department No. 54
April 28, 1925

DO NOT REMOVE

LIST OF PARTS COMPLETE

FOR

MACHINE No. 58-15

FOR REGULAR AND MILO SHOE BUTTONS. HAS AUTOMATIC ADJUSTABLE BUTTON CARRIER AND AUTOMATIC THREAD CUTTING AND THREAD NIPPING DEVICE FOR CUTTING BOTH THE NEEDLE AND BOBBIN THREADS AND HOLDING THE ENDS UNTIL THE FIRST THREE STITCHES ARE MADE. MAKES FOURTEEN STITCHES IN THE BUTTON SHANK AND TWO FASTENING STITCHES. NO STITCHES BETWEEN BUTTONS. SPEED 1200.

FORMERLY 58 S. V. 13 MACHINE

*66086	Arm and Cylinder with 21503, Old Serial No. 38205
43977	" Shaft
*21503	" " Bushing (front)
21634	" " Flanged Bushing (back)
437c	" " " " " Adjusting Screw
1517E	" " " " " " Nut
448c	" " " " " Set Screw
1039b	" " Screw
23373	Belt Cover
43581	" " Bracket with 871E and 43585
871E	" " " Screw Stud
43585	" " " Stud
217F	" " Screw
43592	Button Carrier
66062	" " 43592 with 43607, 43608 and 66061
66063	" " 66062 with 2269, 43609 and 43612
43594	" " Adjusting Arm with 4438b
4438b	" " " " Clamping Screw
43595	" " Lever
66068	" " " Connection (latch end) with 43604
43597	" " " " (lever end) with 43604
66084	" " " " Adjusting Collar with 451c
451c	Button Carrier Lever Connection Adjusting Collar Set Screw
27795	Button Carrier Lever Connection Adjusting Collar Set Screw Washer
50618b	Button Carrier Lever Connection Hinge Screw
1637E	" " " " " " Nut
66069	" " " " " Latch

184d	Button Carrier Lever Connection Latch Hinge Screw..
24872	" " " " " Spring.....
50174c	" " " " " Trip Screw Stud
1520E	" " " " " " " " " "
	Nut.....
43603	Button Carrier Lever Connection Spring.....
43604	" " " " " Stud.....
66070	Button Carrier Lever Connection complete, Nos. 184d, 24872, 27795, 43597, 43603, 66068, 66069 and 66084.....
802d	Button Carrier Lever Hinge Screw.....
2269	" " Pin.....
66061	" " Plate.....
43607	" " " Hinge Pin.....
43608	" " " Spring.....
43609	" " Rod.....
43610	" " " Adjusting Collar with 457c.....
457c	" " " " " Set Screw.....
43611	" " " " " " " Lock Stud.....
43612	Button Carrier Rod Head with 457c.....
457c	" " " " " Set Screw.....
50618d	" " " Hinge Screw.....
1637E	" " " " " Nut.....
66064	" " Supporting Arm.....
66071	" " " " 66064 with 43594 and 43616.....
2269	Button Carrier Supporting Arm Pin.....
43614	" " " " Shaft.....
66072	" " " " " 43614 with 2269 and 66071.....
732d	Button Carrier Supporting Arm Shaft Cap Screw.....
43615	" " " " " " " Washer
43616	" " " " Stud with 175d.....
233d	" " " " Cap Screw.....
43617	" " " " " Washer.....
175d	" " " " Clamping Screw.....
43588	" Guide with 43589 and two 1053d.....
21597	" " Adjusting Block.....
43589	" " Extension.....
1053d	" " " Screw.....
715d	" " Thumb Screw.....
43680	" Retaining Spring.....
337d	" " " Screw.....
43681	" Switch Plate (back).....
1302d	" " " " Screw.....
43682	" " " (front).....
1302d	" " " " Screw.....

43563	Button Switch Stud.....
460c	" " " Set Screw.....
43731	Chute Cover with 50079d.....
1711H	" " Lock Nut.....
50079d	" " Screw Stud.....
43566	" " Spring.....
1538d	" " Thumb Nut.....
43620	" Frame with 50079d.....
207F	" " Screw (lower).....
171F	" " " (upper).....
43621	" Support Bracket.....
43569	" " " Washer.....
43622	Chute complete, Nos. 43620, 43731 and two each 1538d, 1711H and 43566.....
12108	Crank Connecting Rod with 4349 and two 158E.....
*4349	" " " Cap.....
158E	" " " " Screw.....
375c	" " " Hinge Screw.....
1518d	" " " " " Nut.....
43683	Hopper Base with 460c, 2273, 43563, 43635, 43681, 43682, 50024E and five 1302d.....
944F	Hopper Base Screw.....
21538	" Brush.....
21539	" " Carrier.....
43624	" " " Eccentric with two 456c.....
456c	" " " " Set Screw.....
43625	" " " Forked Connection with 457c.....
457c	" " " " " Set Screw.....
43684	" " " " " Shaft.....
43685	" " " " " " Bushing
448c	" " " " " " " " " "
	Set Screw.....
43804	Hopper Brush Carrier Forked Connection Shaft Collar with 1253c.....
1253c	Hopper Brush Carrier Forked Connection Shaft Collar Set Screw.....
43628	Hopper Brush Carrier Handle.....
14026	" " " " Pin.....
946d	" " " " Screw.....
21542	" " " Shaft.....
43629	" " " Ratchet Wheel.....
66057	" " " " " " 43629 with 2049, 43637, 43765 and two 171F.....
43630	Hopper Brush Carrier Shaft Ratchet Wheel Brake Lever
*43765	" " " " " " " " "
	43630 with 43631.....
43631	Hopper Brush Carrier Shaft Ratchet Wheel Brake Lever Block.....

*66080	Needle Bar Frame Pitman End Bearing (frame end) for 66082.....
66081	Needle Bar Frame Pitman Head (arm end) Nos. 679c, 66078, 66079 and two 171E.....
66082	Needle Bar Frame Pitman Head (frame end) Nos. 777c, 66078, 66080 and two 171E.....
66083	Needle Bar Frame Pitman Rod.....
1723E	" " " " " Nut (left hand thread).....
1722E	" " " " " " (right hand thread).....
577C	" " " " " Screw Centre (lower).....
1517E	" " " " " " Nut.....
945F	" " " " " " (upper).....
1517D	" " " " " " Nut.....
21553	" " " " " Thread Eyelet.....
219D	" " " " " " Screw.....
21554	" " " " " Thread Eyelet.....
665D	" " " " " " Screw.....
66087	" " Plate. Old Serial No. 38206.....
66088	Needle Plate complete, Nos. 66087, 66097, 66098 and four 1472E. Old Serial No. 38219.....
691F	Needle Plate Screw.....
857H	" " Set Screw.....
21555	Oscillating Rock Shaft.....
21630	" " " " 21555 with 4784 and 12388.....
12388	" " " " Hinge Pin.....
448c	" " " " " " Set Screw.....
4784	" " " " " Oil Pad.....
21556	" " Shaft.....
21557	" " " Crank with 460c and 1921.....
2049	" " " " Pin.....
1921	" " " " Roller and Stud.....
460c	" " " " " Set Screw.....
43576	Presser Bar.....
43700	" " " Lifting Bracket with 448c.....
43647	" " " " " Guide Bar.....
453c	" " " " " " Set Screw.....
448c	" " " " " " Set Screw.....
43728	" " " " " Lever with 119c, 1528i and 1810.....
119c	" " " " " " Adjusting Screw.....
1528j	" " " " " " Nut.....
65c	" " " " " " Hinge Screw.....
1810	" " " " " " Roller and Stud.....
43702	" " " " " (intermediate) with 1433c, 1521E, 1611E and 21724.....
21700	Presser Bar Lifting Lever (intermediate) Hinge Stud.....
448c	" " " " " " " " Set Screw.....

39303	Presser Bar Lifting Lever (intermediate) Spring.....
1226E	" " " " " " " Screw Stud.....
1433c	" " " " " " " Trip Stud.....
1521E	" " " " " " " " " Lock Nut.....
1611E	Presser Bar Lifting Lever (intermediate) Trip Stud Nut.....
21724	" " " " " " " " " Spring.....
11167	" " " " " " " " " Spring.....
11170	" " " " " " " " " Washer.....
66048	" " " " " " " " " Foot Body.....
66073	" " " " " " " " " Bottom Plate.....
66074	" " " " " " " " " Extension.....
1477D	" " " " " " " " " Screw.....
66075	Presser Foot complete, Nos. 665D, 1477D, 43740, 66048, 66073, 66074, 66076 and four 1329D.....
172c	Presser Foot Screw.....
688j	Pressure Regulating Thumb Screw.....
1648E	" " " " " " " " Lock Nut.....
66085	Pulley (loose).....
43650	" (tight).....
43651	Pulley (tight) complete, Nos. 871E, 21615 to 21617, 21647, 21653, 43650 and two 997E.....
23668	Pulley (tight) Pin.....
43652	Pulleys complete, Nos. 43651 and 66085.....
2996	Shuttle Bobbin.....
15140	" " " " " Case Latch.....
2973	" " " " " " " Lever.....
2974	" " " " " " " " Fulerum Pin.....
2975	" " " " " " " " Spring.....
592E	" " " " " " " " Stop Screw.....
15141	Shuttle Bobbin Case Hinge, Nos. 2973, 2974 and 15140.....
66089	" " " " " " " " Position Finger.....
2523	" " " " " " " " Rivet.....
66090	Shuttle Bobbin Case complete, Nos. 591E, 592E, 2523, 2975, 15141, 66089 and 224842. Old Serial No. 39077.....
21562	Shuttle Body.....
591F	" " Tension Regulating Screw.....
224842	" " " " " " " " Spring.....
66091	Shuttle, 1 $\frac{1}{8}$ in. diam., Nos. 2996, 21562 and 66090.....
43745	" " " " " " " " Driver.....
2049	" " " " " " " " Pin.....
43542	" " " " " " " " Race Body.....
43543	" " " " " " " " Cap.....
662D	" " " " " " " " " Screw.....
2523	" " " " " " " " " Steady Pin.....
43544	" " " " " " " " " Ring.....
18413	" " " " " " " " " Spring.....

1289D	Shuttle Race Ring Spring Screw.....
43545	Shuttle Race (flexible) complete, Nos. 662D, 2523, 43542 to 43544 and two each 1289D and 18413.....
171F	Shuttle Race Screw.....
43704	Starting Lever with 641C and 51804.....
43705	Starting Lever complete, Nos. 159F, 717C, 913C, 1520E, 1638E, 21643, 21649, 21651, 43583, 43658, 43704, two each 158E, 640F and three 21645.....
43706	Starting Lever Bell Crank with 1921.....
43707	" " " " Cam with 448C.....
23668	" " " " Pin.....
448C	" " " " Set Screw.....
802D	" " " " Hinge Screw.....
1921	" " " " Roller and Stud.....
21643	" " Belt Shifter.....
159F	" " " " Set Screw.....
21730	" " Bracket.....
8582	" " " Dowel Pin.....
123E	" " " Screw.....
21645	" " Cushion (rawhide).....
640F	" " " Screw.....
43658	" " Extension.....
158E	" " " Screw.....
51804	" " Roller and Stud.....
641C	" " " " Set Screw.....
564C	" " Screw Centre.....
1508E	" " " " Nut.....
14174	" " Spring.....
717C	" " Stop Screw.....
1520E	" " " " Nut.....
21647	Stop Cam with 21652.....
43583	" " Interlocking Rod.....
21649	" " " " Guide with 1070C.....
1070C	" " " " Set Screw.....
21651	" " " " Spring.....
913C	" " " " Regulating Thumb Screw.....
1638E	Stop Cam Interlocking Rod Spring Regulating Thumb Screw Nut.....
21652	Stop Cam Pin.....
21615	" " Spring (long).....
21616	" " " (short).....
21653	" " " Cover.....
997E	" " " Screw.....
21617	" " " Stop Block.....
871E	" " " " Screw.....
2102	Tension Disc.....
1560C	" Regulating Thumb Nut.....

43708	Tension Releasing Arm.....
190D	" " " Screw.....
32572	" " Disc.....
43709	" " Pin.....
1338C	" Screw Stud.....
*43755	" " " 1338C with 1560C.....
2103	" Spring.....
12149	" Thread Guard.....
43756	Tension complete, Nos. 2103, 7336, 8511, 32572, 43709, 43755 and two 2102.....
66092	Thread Clamping Blade (lower). Old Serial No. 39078.....
66093	" Cutting Blade (lower). Old Serial No. 38208.....
66094	" " " " Connection and Holder. Old Serial No. 38210.....
66095	Thread Cutting Blade (lower) Connection (lever end). Old Serial No. 38211.....
197F	Thread Cutting Blade (lower) Connection Screw.....
66096	Thread Cutting Blade (lower) Connection and Holder complete, Nos. 66094, 66095 and two 197F. Old Serial No. 38212.....
66097	Thread Cutting Blade (lower) Guide. Old Serial No. 38216.....
66098	Thread Cutting Blade (lower) Guide Cap. Old Serial No. 38217.....
1472F	Thread Cutting Blade (lower) Guide Cap Screw.....
50411D	" " " " Screw.....
43661	" Clamping Blade (upper).....
43740	" " " " Spring.....
665D	" " " " " Screw.....
43662	" Cutting Blade (upper).....
66076	" " " " Cap.....
1329D	" " " " " Screw.....
66054	" " " " Clamping Plate.....
66099	" " " " Connection and Holder. Old Serial No. 38213.....
66100	Thread Cutting Blade (upper) Connection (lever end). Old Serial No. 38214.....
197F	Thread Cutting Blade (upper) Connection Screw.....
66101	Thread Cutting Blade (upper) Connection and Holder complete, Nos. 66099, 66100 and two 197F. Old Serial No. 38215.....
50411D	Thread Cutting Blade (upper) Screw.....
1289D	" " " Connection Hinge Screw (lever end).....
43714	Thread Cutting Blade Lever with 330D and 1906.....
2049	" " " " Pin.....
1887	" " " " Roller and Screw Stud.....

1906	Thread Cutting Blade Lever Roller and Screw Stud 1887 with 1520E and 14017.....
330D	Thread Cutting Blade Lever Roller and Screw Stud Adjusting Screw.....
1520E	Thread Cutting Blade Lever Roller and Screw Stud Nut.....
14017	“ “ “ “ “ “ “ “ “ Washer.....
43715	Thread Cutting Blade Lever Shaft.....
43716	“ “ “ “ “ Arm with 207F.....
2049	“ “ “ “ “ “ Pin.....
1887	“ “ “ “ “ “ Roller and Screw Stud.....
1906	Thread Cutting Blade Lever Shaft Arm Roller and Screw Stud 1887 with 1520E and 14017.....
1520E	Thread Cutting Blade Lever Shaft Arm Roller and Screw Stud Nut.....
14017	Thread Cutting Blade Lever Shaft Arm Roller and Screw Stud Nut Washer.....
207F	Thread Cutting Blade Lever Shaft Arm Set Screw.....
43717	“ “ “ “ “ Spring.....
161D	“ “ “ “ “ Screw.....
9525	“ “ “ “ “ Washer.....
43719	“ Eyelet (side of arm).....
190D	“ “ “ “ “ Screw.....
*43764	“ Take-up Cam.....
21578	“ “ “ 43764 with 446c.....
3012	“ “ “ Pin.....
446c	“ “ “ Set Screw.....
*21579	“ “ “ Lever with 1819.....
43673	“ “ “ 21579 with 76c.....
76c	“ “ “ Hinge Screw.....
1819	“ “ “ Roller and Stud.....
8511	“ “ “ Spring.....
7336	“ “ “ Regulator.....
453c	“ “ “ “ Set Screw.....

ACCESSORIES

599E	Bolt with 1524E, to secure machine to table.....
1524E	“ Nut.....
6055	“ “ Washer.....
120346	Oiler (copper plated) with 120347.....
120347	“ Spout, 9 in. long.....
11831	Screw Driver (large).....
26026	“ “ (medium).....
26485	“ “ (small).....

4822	Wrench for 1521, 1528 and 1637.....
10875	“ “ 1517, 1518, 1520, 1611, 1722 and 1723.....
21654	“ “ 1508 and 1638.....

BOBBIN WINDER

(SWINGING AUTOMATIC, LEFT HAND)

126001	Base with 1313E and 126003.....
162E	“ Screw.....
126002	Bracket with 458c.....
126003	Brake (leather).....
1313E	“ Screw.....
126001	Frame with 49174 and 225438.....
27260	“ Hinge Pin.....
49174	“ Oil Packing (braided cotton).....
225438	“ “ Well Cap.....
225455	“ Spring.....
225456	“ “ Plunger.....
126005	Pulley with 155c.....
155c	“ Set Screw.....
225381	Spindle.....
126006	Stop Latch.....
152E	“ “ Screw.....
126007	“ “ Thumb Lever.....
1430D	“ “ “ “ Hinge Screw.....
225460	“ “ “ “ Joint Stud.....
126008	“ “ Trip Lever.....
1430D	“ “ “ “ Hinge Screw.....
41635	Tension Bracket with 175D.....
41636	Tension Bracket complete, Nos. 418E, 1562J, 41635, 43808 and two 2455.....
175D	Tension Bracket Clamping Screw.....
126009	“ “ Rod.....
458c	“ “ “ Set Screw.....
2455	“ Disc.....
1562J	“ Regulating Thumb Nut.....
418E	“ Screw Stud.....
43808	“ Spring.....
126010	Bobbin Winder, Nos. 152E, 27260, 126001, 126004 to 126008, 225381, 225455, 225456, 225460 and two 1430D.....
126011	Bobbin Winder (swinging automatic, left hand) complete, Nos. 41636, 126002, 126009, 126010 and two each 162E and wood screws 1 in. No. 10 R. H. B.....

BOBBIN WINDER**(SWINGING AUTOMATIC, RIGHT HAND)**

27540	Base
15072	Bobbin Position Pin
27302	Frame
50356D	" Hinge Screw
1620J	" " " Nut
27303	" Spring
27541	Pulley
*27849	Spindle
27538	" 27849 with 15072, 27850 and 41828
*27850	" Collar
41828	" " Pin
27306	Spool Pin
27307	" Stand
27308	Spool Stand complete, Nos. 418E, 1562J, 2106, 10141, 11241, 27306, 27307 and two each 2455 and wood screws 1 in. No. 10
11241	Spool Washer (cloth)
27312	Stop Latch
35D	" " Hinge Screw
2455	Tension Disc
1562J	" Regulating Thumb Nut
418E	" Screw Stud
10141	" Spring
2106	" Thread Guide
27647	Bobbin Winder, Nos. 35D, 1620J, 27302, 27303, 27312, 27538, 27540, 27541, 50356D and two wood screws 1 in. No. 7
27544	Bobbin Winder (swinging automatic, right hand) complete, Nos. 27308 and 27647

FOOT LIFTER AND STARTING TREADLE PARTS

14209	Foot Lifter and Starting Treadle
14081	" " " " " Connection (lower)	..
21581	" " " " " " (upper)	..
9079	" " " " " " C l a m p with 354C
354C	Foot Lifter and Starting Treadle Connection Clamp Screw
21582	Foot Lifter and Starting Treadle Connection complete, Nos. 14081, 21581 and two 9079

7585	Foot Lifter and Starting Treadle Shaft
14357	" " " " " Stand
14358	Foot Lifter and Starting Treadle complete, Nos. 7585, 14209, 14357 and two wood screws 1¼ in. No. 12

TABLE BELT GUIDE PARTS

14229	Bracket with 448C
14230	Pulley
14231	" Shaft with 858C
858C	" " Plug Screw
448C	" " Set Screw
14232	Table Belt Guide complete, Nos. 14229 to 14231 and four wood screws 1¼ in. No. 10 R. H. B.

THREAD UNWINDER**(FOR TWO SPOOLS)**

225395	Spool Rest with 201018C
225388	" " Rod
200383C	" " " Set Screw
201018C	" " " Set Screw
202490	" Stand with 200383C
225391	Thread Guide
201696J	" " Lock Nut
225392	" " Rod with 208E and 225393
208E	" " " Screw
225393	" " " Washer
225396	Thread Unwinder complete, Nos. 201696J, 202490, 225388, 225392, 225395, two 225391 and three wood screws 7/8 in. No. 13
27739	Thread Cone (wood) for large cones
225390	" " Holder, for inverted cones

NOTE: Nos. 27739 and 225390 are used with, but not included in, 225396