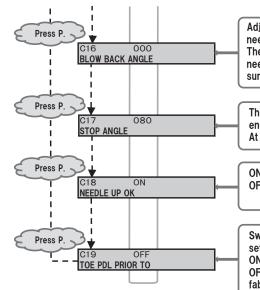


Supplimentary Instruction Manual

ABT20 AUTOMATIC BACK TACKER of CONTROL PANEL

Addition





Adjusts the stop position (when the pedal is at the neutral position) of the needle.

The standard position is also the thread chain blow-back position where the needle rises from the lowest point and its tip stops at the same height as the top surface of the stitch plate.

This is the position where the needle stops after thread chain blow-back at the end of sewing

At the standard setting, the needle stops at the highest point.

ON: The needle moves to the C17 setting position after thread chain blow-back. OFF:The needle does not move.

(set to OFF if the fabric is to touch the needle when the fabric is inserted.) $\label{eq:continuous}$

Switching of the toe-down operation when automatic presser foot rise has been set

ON: The chaining off starts when toe-down is initiated.

OFF: The machine will not run unless the presser foot has moved down due to the fabric sensor which detected the material.